



SETIPWind Gap analysis

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About SETIPWind

The SETIPWind project supports the coordination of activities of the European Technological Platform for Wind Energy (ETIPWind) and the SET Plan Implementation Working Group on Offshore Wind (IWG OW).

The objectives of the SETIPWind project are to:

- Ensure ETIPWind and the SET Plan IWG OW contribute with timely and high impact input to the EU and national R&I policies thanks to an enhanced coordination of their activities and deliverables, addressing the key technical and societal challenges of an accelerated and sustainable deployment of wind energy.
- Ensure a wider participation and engagement of key stakeholders in ETIPWind's and the IWG OW's activities, including industry, small & medium enterprises, research, and civil society organisations such as representatives from energy cooperatives, trade unions or natural protection groups, universities, associations from relevant sectors, EU Institutions, and SET Plan countries. With a particular focus on the involvement of Social Science and Humanities (SSH) experts.
- To improve the collaboration on content creation, communication, and dissemination of deliverables of ETIPWind and the IWG OW with other ETIPs and IWGs to advance towards more aligned and interconnected activities.
- To guarantee that the SET Plan initiative receives consensus-based advice from stakeholders on R&I priorities on wind energy and key areas for the energy transition, covering technical and nontechnical aspects which contribute to the new SET Plan targets in the context of the EU Green Deal and Recovery Plan for Europe.
- To increase the awareness and knowledge on wind energy technology developments, the sector's state-of-play, and its impacts on the EU economy and society among the SET Plan bodies, EU policymakers, national Governments, and key decision makers.
- To maximise the impact of communication, dissemination, and exploitation of ETIPWind and IWG OW activities and deliverables, and to facilitate the dissemination of EU R&I initiatives and programmes.
- To safeguard ETIPWind's successful continuation with a finance and sustainability plan for its future beyond the lifetime of this project.

The SETIPWind project is managed by WindEurope.

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ABBREVIATIONS

Abbreviation	Description	
CTOs	Chief Technology Officers	
EAWE	European Academy of Wind Energy	
EERA	European Energy Research Alliance	
ETIPWind	European Technology and Innovation Platform	
ExCo	ETIPWind Executive Committee	
IWG Wind	SET-Plan Implementation Working Group on Wind energy	
IWG OW	SET-Plan Implementation Working Group on Offshore wind	
NECPs	National Energy & Climate Plans	
R&I	Research & Innovation	
SC	ETIPWind Steering Committee	
SET-Plan	The EU Strategic Energy and Technology Plan	
SETIPWind	Support and coordination of the European Technology and Innovation Platform on Wind Energy (ETIPWind) and the SET Plan Implementation Working Group on Wind energy (IWG Wind).	
WP	Work Package	

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DISCLAIMER

The SETIPWind Grant Agreement refers to the SET-Plan Implementation Working Group on Offshore Wind (IWG OW). In the perspective of the revision of the SET-Plan, which will be announced by the European Commission early 2023, the European Commission requested to extend the scope of the IWG to cover onshore wind technologies. The IWG members agreed with this request. The present document therefore refers to the Implementation Working Group on Wind energy (IWG Wind).

1. EXECUTIVE SUMMARY

The present Deliverable 4.2 has been developed by WindEurope in the framework of the Work Package 4 "Advising wind energy R&I" of the SETIPWind project.

It summarises the results from a Gap analysis conducted by the ETIPWind Steering Committee (SC) members. The analysis compares the Research & Innovation (R&I) priorities identified by ETIPWind in its 2019 Roadmap (available here) with the wind energy R&I topics addressed by the European Commission's funding programme for R&I: Horizon Europe.

This deliverable describes the methodology used to conduct the Gap analysis, the results of the analysis and the feedback from the Chief Technology Officers (or CTOs Forum) on these results.

2.METHODOLOGY

The initial objective of the Gap analysis was to compare the Horizon Europe Work programme 2023-24 against the ETIPWind 2019 Roadmap to identify the R&I topics that were addressed or not by the Horizon Europe programme.

Identifying the funding gaps is an important step that will help ETIPWind to update the R&I priorities for the wind energy sector in its new Strategic R&I Agenda (to be published by M15).

This Gap analysis was conducted from December 2022 until April 2023 by the ETIPWind SC members with the support of the SETIPWind Secretariat.

The different steps of this methodology were proposed by the SETIPWind Secretariat and discussed with the whole Steering Committee during two ETIPWind SC meetings (on 20 December 2022 and on 12 January 2023). The results of the Gap analysis were then presented and discussed during another SC meeting (on 23 March 2023).

In addition, several Working Groups were created and the SETIPWind Secretariat sent more than 120 emails to exchange with SC members on the methodology, the coordination of meetings, the assessment, and the results of the Gap analysis.

The below sections describe the different steps of the methodology used to conduct the Gap analysis.

2.1 Scope of the analysis:

The objective of the Gap analysis was to identify the R&I topics among the ETIPWind 2019 roadmap, that have not been addressed by Horizon Europe until now.

The analysis therefore compares the **49 R&I topics** identified within the 6 Pillars of the ETIPWind roadmap with:

- The wind-related projects funded by the Horizon Europe 2021-2022 Work Programme, Cluster 5
- The wind-related calls for proposals of the Horizon Europe 2023-2024 Work Programme, Cluster 5

Among the projects funded by the Horizon Europe 2021-2022 Work Programme Cluster 5, **39 projects** were identified as related to wind energy or to an enabling technology supporting wind energy (e.g. projects related to grids and system integration). In the Horizon Europe 2023-2024 Work Programme Cluster 5, **22**

calls for proposals were identified as related to wind energy or to an enabling technology supporting wind energy. The list projects and calls which were considered for the analysis is available in Annex 2.

It is important to note that this analysis focuses only on the Horizon Europe Cluster 5 wind energy-related topics whereas other Horizon Europe Clusters or EU funding programmes may be relevant to consider for what concerns funding for wind energy R&I. But the scope of the analysis is limited to the Horizon Europe Cluster 5.

2.2 Preliminary assessment of the Horizon Europe 2021-2022 projects and 2023-2024 calls:

As a first step the SETIPWind Secretariat did a preliminary review of the Horizon Europe projects and calls for proposal and assessed if they were linked with one or several pillars of the ETIPWind Roadmap. This exercise was done by the WindEurope's Project Management Team with the support of several members of the WindEurope's Technical Team.

In total, the scope of 39 projects and 22 calls for proposals was analysised to identify which pillar(s) of the roadmap they could match. This preliminary assessment was done through an excel table in which key information regarding the projects and calls were added (title, acronym, scope, description, website, net EU contribution, wind share, wind relevant contribution, total cost, type of action, topic code, topic description).

To facilitate the assessment of the projects and calls by the ETIPWind SC members, the Secretariat also added columns to identify:

- > The Roadmap pillar(s) addressed by the project or call
- > The Research area(s) addressed by the project or call
- How the research area has been addressed (what are the aspects covered, what the aspects that still need funding)

A final column was added to enable SC members to add notes and comments.

The final excel template provided to the SC members was therefore composed of three sheets:

- 1. Assessment of the Horizon Europe WP2021-22 projects (example in Annex 3)
- 2. Assessment of the Horizon Europe WP2023-24 calls for proposals (example in Annex 4)
- 3. A summary sheet including more detailed comments on whether the ETIPWind R&I topics have been addressed or not by Horizon Europe (example in **Annex 5**)

The development of the excel template and the preliminary assessment were done both by the WindEurope's Project management and Technical teams. This required several internal meetings and exchanges via email.

The summary sheet was added in the excel template to summarise the assessment of the SC members. For each R&I topic of the 2019 roadmap, SC members assessed:

- > If the R&I topic was totally, partially, or not addressed by the Horizon Europe Work Programmes*
- > If the R&I topic still needed funding in the short, medium or long-term;
- If the R&I topic was a low, medium or high priority for the wind energy sector;
- > The funding amount that the R&I topic still needs to be correctly addressed in the future.

*It is important to note what is meant by totally, partially, or not addressed:

- **Totally addressed** means that the R&I topic has been addressed by Horizon Europe. Several projects have been funded on this topic or the calls for proposals will address most of the points mentioned in the topic description of the ETIPWind 2019 roadmap.
- **Partially addressed** means that some points of the Horizon Europe projects or calls are related to the R&I topic. But the SC members consider that these projects or calls won't be sufficient to efficiently tackle the R&I topic. Either because the scope of the project or call is too broadly defined, or because the budget allocated to the project or call is not enough to develop concrete solutions.
- **Not addressed** means that the R&I topic has not been addressed at all by Horizon Europe. No project or call will tackle the points mentioned in the topic description. Or the link with the R&I topic is so loose that SC members consider it won't be addressed.

2.3 Working Groups:

To conduct the analysis, the ETIPWind Steering Committee members were divided into 6 Working Groups corresponding to the 6 R&I Pillars of the 2019 Roadmap:

- 1. Working Group 1: Grids & System integration
- 2. Working Group 2: Operations & Maintenance
- 3. Working Group 3: Next Generation Technologies
- 4. Working Group 4: Offshore balance of plant
- 5. Working Group 5: Floating Wind
- 6. Working Group 6: Skills & Human resources

Participation to these Working Groups was voluntary. Interests to take part in one or several Working Groups were gathered during the ETIPWind SC meeting on 12 January 2023. The composition of each Working Group can be found in **Annex 1**.

In each Working Group, a Chair was nominated to lead the technical discussions and 3 meetings (of around 1.5 hour) were then organised:

- The objective of the 1st meeting was to remind the methodology to the SC members and to fill in the excel template based on the assessment of the SC members.
- The objective of the **2nd meeting** was to finalise the assessment and to fill in the "summary sheet" of the excel template.
- The 3rd meeting was conducted only with the Working Group Chair to validate the final conclusions of the Gap analysis ton be forwarded to the Chief Technology Officers. These conclusions can be found in the Section 3.

During the meetings, the SC members did not have the time to fill in the entire excel template for their respective pillars. The excel file was therefore shared in the <u>ETIPWind Teams repository</u> to allow SC members to work offline on the analysis.

The final conclusions of the Gap analysis were presented to the whole Steering Committee during a meeting organised on 23 March 2023.

2.4 Feedback from the Chief Technology Officers Forum (CTOs Forum):

The Chief Technology Officers Forum (CTOs Forum¹) also had the possibility to review the conclusions from the Gap analysis.

In this perspective, the final conclusions from the Gap analysis were shared with the CTOs Forum. And a joint meeting between the CTOs Forum and the ETIPWind Steering Committee was organised in Copenhagen on 27 April 2023.

During this meeting, the CTOs shared their feedback on the Gap analysis conclusions. They also provided ETIPWind with crucial input regarding the most urgent R&I priorities that should be addressed in the short to medium term to support the competitiveness of the European wind energy sector.

Their input is summarised in Section 4 and will be used as a basis to update the Strategic R&I Agenda of ETIPWind.

3.RESULTS

This section displays the results from the Gap analysis per roadmap pillar. For each pillar of the roadmap, conclusions from the Gap analysis are summarised with:

- A summary table showing the R&I topics that have been totally, partially, or not addressed by Horizon Europe;
- > The **final conclusions** in a slide format;
- A funding gap amount which is an estimation of the funding amount still needed to correctly address the R&I topics within each pillar.

The Gap analysis conclusions will be published in a pdf format on the ETIPWind website. It is also available on the <u>ETIPWind Teams repository</u>.

3.1 Pillar 1: Grids & System integration

For the pillar 1 "Grids & System integration", one R&I topic has been totally addressed by Horizon Europe, 2 topics have not been addressed at all and 6 topics have been only partially addressed (**Table 1**).

¹ Previously known as the Advisory Board, the CTOs Forum is an independent group within WindEurope which gathers 18 Chief Technology Officers from the leading wind energy companies.

TABLE 1

Summary table of the Gap analysis for Pillar 1 topics

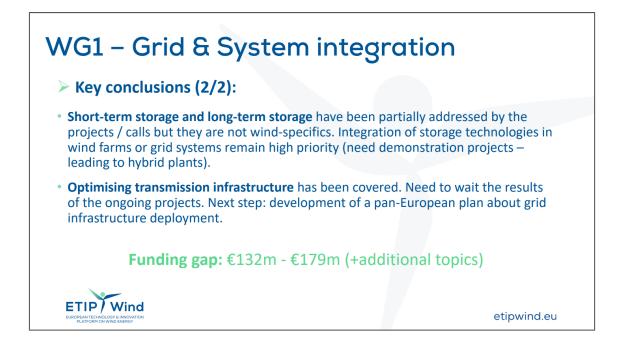
Research area	Horizon Europe WP2021-22 projects	Horizon Europe WP2023-24 calls
Integrated forecasting of power production & demand	Partially addressed	Partially addressed
Short-term energy storage	Partially addressed	Not addressed
Long-term energy storage	Partially addressed	Partially addressed
Multi-cultured wind farms	Not addressed	Not addressed
Modelling future system needs	Partially addressed	Not addressed
Optimising transmission infrastructure	Totally addressed	Partially addressed
Quantification of system services	Partially addressed	Partially addressed
Sustainable hybrid solutions	Not addressed	Not addressed
Stable system with 100% RES	Partially addressed	Partially addressed

The key conclusions from the ETIPWind Steering Committee members are summarised in the slides below.

WG1 - Grid & System integration

> Key conclusions (1/2):

- Modelling future system needs and quantification of system services are the most important priorities. Need funding in the short-term to work with the TSOs and utilities to understand the type of services windfarms will have to provide.
- **Developing the necessary technologies** to answer the system needs is the next urgent step.
 - **Stable system**: Need more focus on Flexibility in the transmission and generation side, hardware solutions, windfarms able to provide ancillary services such as developing grid forming capabilities, development of new converters/systems for provision of system services in the absence of large synchronous generators, etc.
 - **Hybrid plants** topics should focus on integration of flexible technologies (batteries, STATCOM, electrolizers, etc.) in a physical or virtual plant together with wind turbines
 - Integrated forecasting of power production & demand is still a priority but maybe not in this Pillar.



More detailed conclusions from the Gap analysis for Pillar 1 can be found in Annex 5.

3.2 Pillar 2: Operations & Maintenance

For the pillar 2 "Operations & Maintenance", 2 topics have not been addressed at all and 6 topics have been partially addressed (**Table 2**).

TABLE 2

Summary table of the Gap analysis for Pillar 2 topics

Research area	Horizon Europe WP2021-22 projects	Horizon Europe WP2023-24 calls
Lifetime assessment and condition monitoring	Not addressed	Partially addressed
Digital tools for control and monitoring	Partially addressed	Partially addressed
Robotic inspection and repair methods	Not addressed	Partially addressed
Dynamic cable repair solutions	Not addressed	Not addressed
Digital solutions for smart operations	Partially addressed	Partially addressed
Predicting environmental parameters	Partially addressed	Partially addressed
Decomissioning strategies and technology	Not addressed	Partially addressed
Solutions for operating in extreme conditions	Not addressed	Not addressed

The key conclusions from the ETIPWind Steering Committee members are summarised in the slides below.

WG2 – Operation & Maintenance

Key conclusions (1/2):

- There has been some progress: most of the R&I topics have been partially addressed. But some topics still need funding because they are **continuous research topics** (e.g. digital tools for control and monitoring, digital solutions for smart operations).
- Some WP2023-24 calls capture well R&I needs for some topics (e.g. digital solutions for smart operations, lifetime assessment and condition monitoring). But the calls are too broad and aim to cover too many aspects with a very limited budget. More transparency is needed on the selection of projects so they answer the industry's priorities.
- 2 topics have not been addressed at all: dynamic cables and repair solutions (priority 1, medium-term) and solutions to operate in extreme conditions (priority 2, medium-term) whereas these are key priorities.



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WG2 - Operation & Maintenance Key conclusions (2/2): Predicting environmental parameters is the most covered topic in this area. But R&I funding is still needed as some conditions are still not known in certain areas and they change constantly. Should R&I topics related to digitalisation be funded by a different research program (Digital Europe) or by another Horizon Europe Cluster (Cluster 4)? betential risk: general calls that will not only focus on wind energy. Funding gap: €95m - €135m (+additional topics)

More detailed conclusions from the Gap analysis for Pillar 2 can be found in Annex 6.

3.3 Pillar 3: Next Generation Technologies

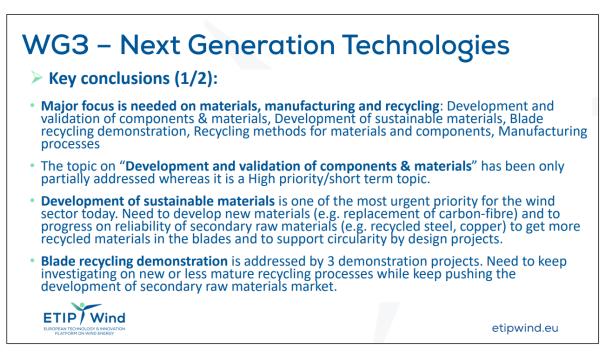
For the pillar 3 "Next Generation Technologies", 2 topics have been addressed by Horizon Europe, 2 topics have not been addressed at all and 9 topics have been partially addressed (**Table 3**).

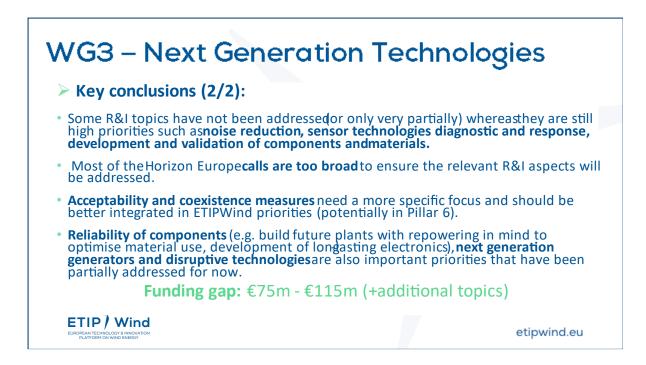
TABLE 3

Summary table of the Gap analysis for Pillar 3 topics

Research area	Horizon Europe WP2021- 22 projects	Horizon Europe WP2023- 24 calls
Development and validation of components & materials	Partially addressed	Partially addressed
Blade recycling demonstration	Totally addressed	Not addressed
Integrating wind energy in the surrounding natural and social environment	Partially addressed	Partially addressed
New transportation methods for large components	Not addressed	Partially addressed
Development of sustainable materials	Not addressed	Partially addressed
Standards	Not addressed	Not addressed
Manufacturing processes	Not addressed	Partially addressed
Sensor technologies diagnostics and response	Not addressed	Partially addressed
Next generation generators	Not addressed	Partially addressed
Noise reduction	Not addressed	Not addressed
Reliability of components	Not addressed	Partially addressed
Recycling methods for materials and components	Totally addressed	Partially addressed
Disruptive technologies	Not addressed	Partially addressed

The key conclusions from the ETIPWind Steering Committee members are summarised in the slides below.





More detailed conclusions from the Gap analysis for Pillar 3 can be found in Annex 7.

3.4 Pillar 4: Offshore balance of plant

For the pillar 4 "Offshore balance of plant", 2 topics have not been addressed at all and 6 topics have been partially addressed (**Table 4**).

TABLE 4

Summary table of the Gap analysis for Pillar 4 topics

Research area	Horizon Europe WP2021- 22 projects	Horizon Europe WP2023- 24 calls
Data availability and sharing	Partially addressed	Partially addressed
Serial production - analysis of substructure production processes	Not addressed	Not addressed
Cabling and connections	Partially addressed	Partially addressed
Material durability and protection	Partially addressed	Partially addressed
Cross-industry agreement and standards	Not addressed	Not addressed
Integrated optimised design plan	Not addressed	Partially addressed
Verification of methods and procedures	Not addressed	Partially addressed
Supply chain logistics (decommissioning)	Not addressed	Partially addressed

The key conclusions from the ETIPWind Steering Committee members are summarised in the slides below.

WG4 – Offshore balance of plant

Key conclusions (1/2):

- Some R&I topics remain key priorities
 - cabling and connections & material durability and protection (in the context of reliability and lifetime extension)
 - supply chain logistics for decommissioning (in the context of end of lifetime solutions and minimizing lifecycle environmental impact)
 - **verification of methods and procedures** (In the context of enabling integrated design and performance prediction and monitoring of WTG and Balance of Plant).
- The scope of the calls is too broad and address partially the Offshore balance of plant topics with a very limited budget. E.g. verification of methods and procedures needs a dedicated call on integrated verification of models for the balance of plant and turbine.
- Data sharing and availability is still important topic but has a lower priority since it depends on market readiness to share data.

WG4 – Offshore balance of plant

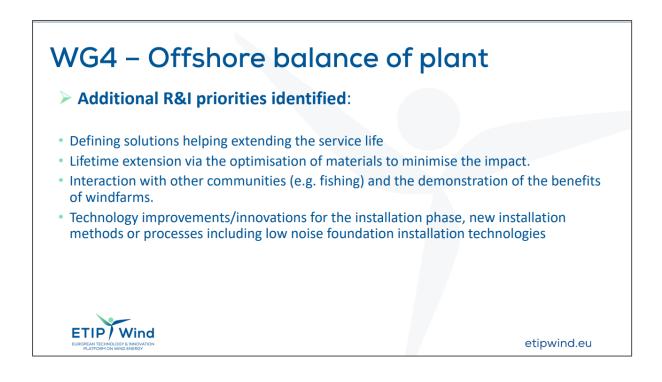
> Key conclusions (2/2):

 Some topics are not relevant anymore as stand-alone topics (e.g. serial production – analysis of substructures, cross-industry agreements and standards). For serial production: funding should be more directed to technologies that enable serial production (e.g. optimised manufacturing processes)

Funding gap: €27m - €44m (+additional topics)



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More detailed conclusions from the Gap analysis for Pillar 4 can be found in Annex 8.

3.5 Pillar 5: Floating wind

For the pillar 5 "Floating wind", 1 topic has not been addressed at all and 7 topics have been partially addressed (**Table 5**).

TABLE 5

Summary table of the Gap analysis for Pillar 5 topics

Research area	Horizon Europe WP2021- 22 projects	Horizon Europe WP2023- 24 calls
Lean production	Not addressed	Not addressed
Validation of design tools	Partially addressed	Partially addressed
Mooring and anchors	Partially addressed	Partially addressed
Dynamic electric cables	Partially addressed	Partially addressed
Control methods	Partially addressed	Not addressed
Integrated design process in supply chain	Partially addressed	Partially addressed
Floating installation, assembly and heavy maintenance	Partially addressed	Not addressed
Park level control	Not addressed	Partially addressed

The key conclusions from the ETIPWind Steering Committee members are summarised in the slides below.

WG5 – Floating wind

> Key conclusions (1/2):

- Lean production is the highest priority and has not been addressed. Need funding especially for manufacturing / high productivity tools, mass-production solutions, standardisation of transport methods and assembly.
- Some funded projects will partially address the priorities identified but focus on the demonstration of one specific technology whereas we need validation of design tools at full-scale to ensure industrialisation. Validation of design tools is not a priority anymore, we should move to industrialised tools.
- Some calls also partially address the demonstration of innovative concepts, but the budget is too limited to test and validate all the different technologies the call could cover.

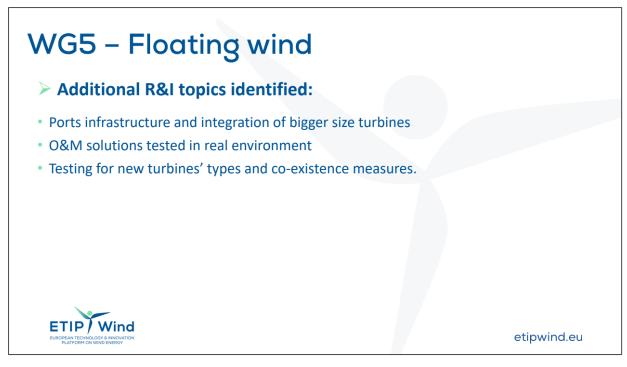


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WG5 – Floating wind

- > Key conclusions (2/2):
- Mooring and anchors and Dynamic cables are still important topics but need more mature technologies and standardisation.
- Integrated design process in supply chain has been partially addressed but need some tools that could help capturing the full picture.
- Floating installation, assembly and heavy maintenance topic: need a bigger focus on operations and major components replacement.
- **Control methods and park level control** need to be tested in real site conditions but are less urgent than other topics.

Funding gap: €135m - €190m (+additional topics)



More detailed conclusions from the Gap analysis for Pillar 5 can be found in Annex 9.

3.6 Pillar 6: Skills & Human resources

For the pillar 6 "Skills & Human resources", one topic has not been addressed at all and 2 topics have been partially addressed (**Table 6**).

TABLE 6

Summary table of the Gap analysis for Pillar 6 topics

Research area	Horizon Europe WP2021- 22 projects	Horizon Europe WP2023- 24 calls
Expand and harmonise wind energy teaching in Europe	Partially addressed	Not addressed
Boost wind energy higher education	Not addressed	Not addressed
Joint academia-industry educational programmes	Partially addressed	Not addressed

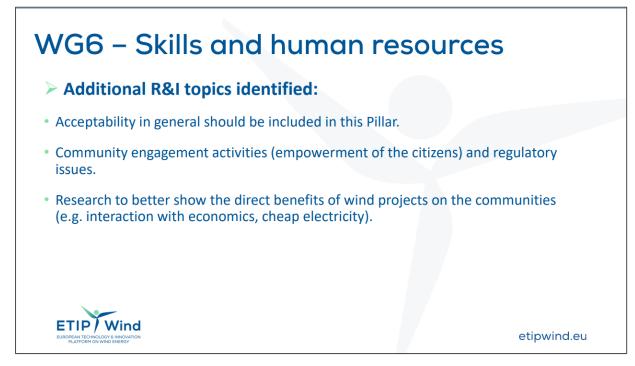
The key conclusions from the ETIPWind Steering Committee members are summarised in the slides below.

WG6 – Skills and human resources

Key conclusions:

- The main focus should be the creation of new skilled jobs. Some projects will develop joint academiaindustry educational programmes (upskilling and reskilling activities, mapping knowledge gap, etc) but they won't only focus on wind energy. Need funding for wind-specific but also multi-disciplinary educational and training programmes (including SSH).
- Wind energy teaching in Europe and wind energy higher education need continuous funding. Required skills are constantly changing because of technology development (e.g. wind energy curriculums, repository of skills needed, mobility of students, etc).
- Wind energy higher education should be addressed via Marie Sklodowska Curie Actions. There are already some ongoing projects on this topic but it needs **continuous funding** (e.g. PhD students)

Funding gap: €30m - €50m (+additional topics)



More detailed conclusions from the Gap analysis for Pillar 6 can be found in **Annex 10**.

4.CTOS FEEDBACK

To gather the feedback from the Chief Technology Officers on the Gap analysis conclusions, a meeting was organised in Copenhagen between the ETIPWind Steering Committee members and the CTOs Forum.

In total, 11 CTOs and 20 Steering Committee members attended this half-day meeting (Picture 1 below).

PICTURE 1

ETIPWind Steering Committee + CTOs meeting in Copenhagen



The CTOs first shared their **feedback on the Gap analysis conclusions** (presented by Jacob Edmonds during the meeting). The key points they raised are summarised below:

- Several CTOs thanked the ETIPWind SC members for the clarity of the Gap analysis and its conclusions.
- A key concern was about the high number of priorities not covered by the Horizon Europe programme until now.
- The scope of the calls indeed seemed too broad and included many topics for a limited budget. This should change in the next Horizon Europe work programmes.
- When it comes to R&I needs, it was said that increasing the wind turbine size even more would be counterproductive.
- The scope of the calls is indeed too broad and is sometimes unclear according to some CTOs. The description of the calls should be clearer in the next Horizon Europe work programmes.
- It is very important to identify innovation and technology needs, but another key element is permitting. This has not been included in the Gap analysis because it is not strictly related to R&I but it should be kept in mind.
- The structure of the Working Groups (based on the Pillars of the 2019 roadmap) seems outdated and is too much based on the Levelised Cost of Energy (LCOE) reduction. The main challenge is scalability and this should be reflected in the structure of the new Working Groups.
- Another key point missing from the Gap analysis is the understanding of our ecosystems including environmental barriers but also coexistence with other communities.

In a second part, the Secretariat asked the CTOs to share their **top-3 R&I priorities** that would have a significant impact on the competitiveness of the European wind energy supply chain. This input will feed the next steps of the ETIPWind Strategic R&I Agenda's update.

The main R&I priorities mentioned by the CTOs during the meeting are summarised in the table below (Table 7).

TABLE 7

CTOs feedback on the top R&I priorities for the wind energy sector

Top 1 priorities	Top 2 priorities	Top 3 priorities
Grid system integration	Life Extension towards predictive maintenance	Sustainable materials
Stable 100% based on RES	Supply-chain development	Floating wind
Grid forming	Floating de-risk	Resilience
Flexibility and grid services	Quantification (and definition of system services)	Optimising transmission infrastructure
Digital balance	Human resources	Manufacturing & industrialisation
Forecasting	Supply-chain partnerships (circular economy, local supply)	Transport
Transport of large components (blades)	Energy storage	Permitting
Simulation and testing methods	Sustainable technologies	Hybrid solutions / system integration
Standardisation	Development of right skills (materials, system integration, hybrid experts, huge project execution, etc)	Education and training
Serial / mass production (e.g. floaters)	Align R&I efforts with moving expectations	Data availability
Hybrid projects including storage, Power to X		Technology development (dynamic cables for floating for example)
Industrialisation		Recycling technologies

5.ANNEXES

ANNEX 1

Composition of the Gap analysis' Working Groups

WG1: Wind energy system	WG2: Operations &	WG3: Next Generation	WG4: Offshore balance of	WG5: Floating Wind	WG6: Skills and Human
integration	Maintenance	Technologies	plant		resources
Adrian Timbus	Lars Landberg	Marcin Luczak	Wouter Dirks	Benjamin	Julia Zilles
(Chair)	(Chair)	(Chair)	(Chair)	Mauries (Chair)	(Chair)
Mariya	Bert Verdyck	Fabio Fugazzotto	Benjamin	Lars Landberg	Helena
Trifonova			Mauries		Solman
John Olav	Adrian	Bert Verdyck	Adrian Timbus	Wouter Dirks	Tuhfe
Tande	Timbus				Gocmen
Ignacio Marti	Ignacio Marti	John Korsgaard	Mariya	Adrian Timbus	Arno van
			Trifonova		Wingerde
Teresa	Stephan	Julia Zilles	John Olav	Mariya	
Ojanguren	Barth		Tande	Trifonova	
	Athanasios	Ignacio Marti	Stephan Barth	John Olav	
	Kolios			Tande	
	Marcin	Arno van	Arno van	Ignacio Marti	
	Luczak	Wingerde	Wingerde		
	Aidan Cronin	Stephan Barth	Aidan Cronin	Romana Hartke	
	Jacob	Mike Anderson		Teresa	
	Edmonds			Ojanguren	
	Helena	Antonio Ugarte		Antonio Ugarte	
	Solman	-		-	
		Aidan Cronin		Hanne Wigum	
	.			Marcin Luczak	
				Wouter Haans	

ANNEX 2

List of Horizon Europe WP2021-2022 projects and Work Programme 2023-2024 calls for proposals

	Horizon Europe Work Programme 2021-2022 projects
AIRE	Advanced study of the atmospheric flow Integrating REal climate conditions to
	enhance wind farm and wind turbine power production and increase components
	durability
BeFlex	BOOSTING ENGAGEMENT TO INCREASE FLEXIBILITY
Blades2Build	RECYCLE, REPURPOSE AND REUSE END-OF-LIFE WIND BLADE COMPOSITES – A
	COUPLED PRE- AND CO-PROCESSING DEMONSTRATION PLANT
BLOW	Black sea fLoating Offshore Wind
DE-RISK	DE-RISK the adoption of Local Flexibility Markets to unlock the safe and reliable mass
	deployment of Renewable Energy Systems
ENFLATE	ENabling FLexibility provision by all Actors and sectors through markets and digital
	TEchnologies

EoLO-HUBs	Wind turbine blades End of Life through Open HUBs for circular materials in
LULU-HUDS	sustainable business models
Every1	Enable eVeryone's Engagemet in the eneRgY transitiON
FEDECOM	FEDErated -system of systems- approach for flexible and interoperable energy
TEDECON	COMmunities
FlexCHESS	Flexibility services based on Connected and interoperable Hybrid Energy Storage
TICKOTLOG	System
FLOW	Atmospheric Flow, Loads and pOwer for Wind energy
HERMES	Highly Efficient Super Critical ZERO eMission Energy System
HiPE	High Performance Power Electronics Integrations
HVDC-WISE	HVDC-based grid architectures for reliable and resilient WIdeSprEad hybrid AC/DC
	transmission systems
INFINITE	INnovative oFfshore wInd techNologies In deep waTErs
IntNET	Interoperability Network for the Energy Transition
JustWind4All	Just and effective governance for accelerating wind energy
MARINEWIND	Market Uptake Measures of Floating Offshore Wind Technology Systems (FOWTs)
MERIDIONAL	Multiscale modelling for wind farm design, performance assessment and loading
Моро	Comprehensive, fast, user-friendly and thoroughly validated open-source energy
	system planning framework
NEWGEN	New generation of HVDC insulation materials, cables and systems
NEXTFLOAT	Next Generation Integrated Floating Wind Optimized for Deep Waters
R2D2	Reliability, Resilience and Defense technology for the griD
READY4DC	Getting ready for multi-vendor and multi-terminal DC technology
REFRESH	Smart dismantling, sorting and REcycling of glass Fibre REinforced composite from
	wind power Sector through Holistic approach
RES4CITY	Renewable Energies System for Cities
SCARLET	Superconducting cables for sustainable energy transition
SENERGY NETS	Increase the Synergy among different ENERGY NETworkS
SiC4GRID	NEXT GENERATION MODULAR SIC-BASED ADVANCED POWER ELECTRONICS
	CONVERTERS FOR ENHANCED RENEWABLES INTEGRATION INTO THE GRID
SKILL BILL	SKILL BILL: Skill to Boost Innovation and professional fulfiLLment in a sustainable
	economy
SSH CENTRE	Social Sciences and Humanities for Climate, Energy aNd Transport Research
	Excellence
SSTAR	Innovative HV Solid-State TrAnsformer for maximizing Renewable energy
	penetration in energy distribution and transmission systems
STREAM	Streaming flexibility to the power system
SYMBIOSIS	SYMBIOSIS-Offshore Renewable Energy for Defence
TRANSIT	TRANSITion to sustainable future through training and education
WENDY	Multicriteria analysis of the technical, environmental and social factors triggering the
	PIMBY principle for Wind technologies
WHEEL	Wind Hybrid Evolution for Low-Carbon Solutions
WHISPER	Wind Energy Harvesting for Ship Propulsion Assistance and Power
WIMBY	Wind In My Backyard: Using holistic modelling tools to advance social awareness
	and engagement on large wind power installations in the EU

	Horizon Europe Work Programme 2023-2024 calls for proposals										
HORIZON-CL5-	Renewable Energy Valleys to increase energy security while accelerating the green										
2023-D3-01-01	transition in Europe										

HORIZON-CL5-	Critical technologies for the offshore wind farm of the future
2023-D3-01-05	
HORIZON-CL5-	Supporting the development of a digital twin to improve management, operations
2023-D3-01-10	and resilience of the EU Electricity System in support to REPowerEU
HORIZON-CL5-	Demonstration of DC powered data centres, buildings, industries and ports
2023-D3-01-11	
HORIZON-CL5-	Development of MVDC, HVDC and High-Power Transmission systems and
2023-D3-01-12	components for a resilient grid
HORIZON-CL5-	Development of novel long-term electricity storage technologies
2023-D3-01-13	
HORIZON-CL5-	Supporting the green and digital transformation of the energy ecosystem and
2023-D3-01-15	enhancing its resilience through the development and piloting of AI-IoT Edge-cloud and platform solutions
HORIZON-CL5-	Digital twin for forecasting of power production to wind energy demand
2023-D3-02-14	
HORIZON-CL5-	Critical technologies to improve the lifetime, efficient decommissioning and increase
2023-D3-02-15	the circularity of offshore and onshore wind energy systems
HORIZON-CL5-	Digital tools for enhancing the uptake of digital services in the energy market
2023-D3-03-04	
HORIZON-CL5-	Creation of a standardised and open-source peer-topeer energy sharing platform
2023-D3-03-05	architecture for the energy sector
HORIZON-CL5-	Components and interfacing for AC & DC side protection system – AC & DC grid:
2023-D3-03-06	components and systems for grid optimisation
HORIZON-CL5-	Next generation of renewable energy technologies
2024-D3-01-10	
HORIZON-CL5-	Energy Management Systems for flexibility services
2024-D3-01-12	
HORIZON-CL5-	DC and AC/DC hybrid transmission and distribution systems
2024-D3-01-13	
HORIZON-CL5-	Condition & Health Monitoring in Power Electronics (PE) - Wide Band Gap PE for the
2024-D3-01-14	energy sector
HORIZON-CL5-	HVAC, HVDC and High-Power cable systems
2024-D3-01-15	
HORIZON-CL5-	Development and integration of advanced software tools in SCADA systems for High,
2024-D3-01-17	Medium and Low voltage AC/DC hybrid systems
HORIZON-CL5-	Minimisation of environmental, and optimisation of socio-economic impacts in the
2024-D3-02-08	deployment, operation and decommissioning of offshore wind farms
HORIZON-CL5-	Demonstrations of innovative floating wind concepts
2024-D3-02-09	
HORIZON-CL5-	Market Uptake Measures of renewable energy systems
2024-D3-02-10	
HORIZON-CL5-	Integrated wind farm control
2022-D3-03-04	

Example of the assessment of the WP2021-2022 projects in Pillar 5 (Floating wind)

HORIZON EUROPE Work Programme 2021-2022 - Funded projects These projects have been funded by the Horizons Europe Work Programme 2021-2022. The aim is to assess whether the dojectives of the project address some of the profinite, identified in the CTIPWord 2023 Roadmap.

Totally addressed: all the appects of the Roadmap research action have been addressed by the project/vol Portially addressed: Source of the aspects to the Roadmap research action have been addressed by the project/voll. Not addressed: The segment of the Roadmap research action have been addressed by the project/voll.

Project Title		Wind	More information	Website	Roadman Pillar addressed	Research area addressed	How has the research area been addressed?	Aspects covered	Aspects that still need funding	Note	Net EU Contribution	Wind share	Wind relevant	Total Cost	Type of Action	Topic Code	Topic Description
						Validation of design tools	Partially addressed	Demonstration of one specific tec	Benchmark/validation of design tools at full scale for floating wind still								
Black sea fLoating Offshore Wind						Floating installation, assembly and heavy maintenance	Partially addressed		Need a bigger focus on operations.	-					HORIZON-IA	HORIZON- CL5-2021- D3-03-12	Innovation on floating win energy deployment optimized for deep water and different sea basins (Mediterranean Sea, Blaci
						Mooring and anchors	Partially addressed			-							Sea, Baltic Sea, North-eas Atlantic Ocean)
	BLOW	Yes	https://cordis.europa.eu/ project/id/101084323		Pillar 5: Floating wind	Control methods	Not addressed			Project just started Jan 2023. SMW Protototype to be built in the Black Sea.	€ 15,483,361.26	100%	€ 15,483,361.26	€ 21,242,887.5			
						Integrated design process in supply chain	Partially addressed		Integrated design projects are needed but they need a bigger budget to be developped								
						Validation of design tools	Partially addressed	Demonstration of one specific tec	Need funding for full-scale deployment projects with better testing methods to ensure industrialisation of the most formentitive scheline						HORIZON-IA	HORIZON- CL5-2021- D3-03-12	Innovation on floating win energy deployment optimized for deep water and different sea basins (Mediterranean Sea, Blaci Sea, Baltic Sea, North-eas
								Focusing on aluminium cables innovative aluminium dynamic cable design that is safer, lighter,	New materials for dynamic cables. Need funding to develop more mature								Atlantic Ocean)
INnovative oFfshore wind techNologies in deep waTErs	INFINITE	Yes	https://cordis.europa.eu/ project/id/101084321		Pillar 5: Floating wind	Dynamic electric cables	Partially addressed	cheaper and allows for more standardisation in O&M.	Need funding to develop more mature technologies and standardisation		€ 15,455,944.89	100%	€ 15,455,944.89	€ 22,398,250.0			
Market Uptake Measures of Floating Offshore Wind Technology Systems (FOWTs)	MARINEWIND	Ves	https://cordis.europa.eu/		Pillar 5: Floating wind	Not covered in roadmap	Not covered in the roadmap			Wider market and regulatory challenge	¢ 1,380,033.75	100%	€ 1,380,033.75	€ 1,380,033.7	HORIZON-CS	N-CL5-2021-0	Market Uptake Measures of renewable energy systems
Next Generation Integrated Floating Wind						Validation of new innovative concepts	Partially addressed	Demonstration of one specific technology	Need funding for full-scale deployment projects with better testing methods to ensure industrialisation of the most competitive solution.		€ 15,995,130.36		€ 15,995,130.36		HORIZON-IA	HORIZON- CL5-2021- D3-03-12	Innovation on floating win energy deployment optimized for deep water and different sea basins (Mediterranean Sea, Blaci Sea, Baltic Sea, North-eas
Optimized for Deep Waters	NEXTFLOAT	Yes	https://cordis.europa.eu/ project/id/101084300		Pillar 5: Floating wind	Control methods	Partially addressed										
						Integrated design process in supply chain	Partially addressed	Major part of the supply chain involved is actually part of the consortium developing the DemoWHEEL project (inc. turbine supplier and mooring system supplier). Development of a model that can caputre the system as a whole.		Not only the demo project itself but the overall conception of the floater solution has as main focus it ssuitability to be efficiently tackled by te existing supply chain, harbor							
						Validation of design tools	partially addressed	Demonstration of one specific technology (Concrete Spar floater, 2bladed downwind tubrine, 6MW)	Need funding for full-scale deployment projects with better testing methods to ensure industrialisation of the most competitive solution.	te existing supply chain, naroor infrasytructure and contruction & installation means.	16663950.5	1	€ 16,663,950.50	25289722.	HORIZON-IA	HORIZON- CL5-2021- D3-03-14	energy deployment optimized for deep water and different sea basins (Mediterranean Sea, Blaci Sea, Baltic Sea, North-eas Atlastic Ocean)
Wind Hybrid Evolution for Low-Carbon Solutions	WHEEL	Yes	https://cordis.europa.eu/ project/id/101084409		Pillar 5: Floating Wind	Mooring and anchors	Partially addressed										

Example of the assessment of the WP2023-2024 calls for proposals in Pillar 1 (Grids & System integration)

HORIZON EUROPE Work Programme 2023-2024 - Calls for proposals

These calls for proposals have been published in the Horizon Europe Work Programme 2023-2024. The aim is to assess whether the scope of the calls will address some of the priorities identified in the ETIPWind 2019 Roadmap. Totally addressed: all the aspects of the Roadmap research action have been addressed by the project/call Partially addressed: Some of the aspects of the Roadmap research action have been addressed by the project/call. Not addressed: No aspect of the Roadmap research action have been addressed by the project/call.

				Number							
									How has the research area been		
	ype of action		Total Budget	projects	Budget / project	More information	Roadmap Pillar addressed	Research area addressed	addressed?	Aspects covered	Aspects that still need funding
IORIZON-	IORIZON-IA	Renewable Energy Valleys to increase energy security while accelerating the green transition in				https://ec.europa.eu/info/		Stable system with 100%		Storage systems, RES system integration to	General topic even if wind energy
15-2023-	IOTAL OFT IN	Europe	€ 40,000,000.00	2	€ 20,000,000.00		Pillar 1 - Grid & System integration	RES	Partially addressed	improve energy efficiency, etc.	will be addressed.
						unding-				Contributes to the research action but focuse	
HORIZON-		Supporting the development of a digital twin to improve management, operations and resilience of				tenders/opportunities/por				a lot on flexibility services which is an	
CL5-2023-	HORIZON-IA	the EU Electricity System in support to REPowerEU				al/screen/opportunities/to	**************************************	Optimising transmission		important topic. Dialogue between TSOs and	Specify topic on flexibility
D3-01-10			€ 20,000,000.00	4	6 30 000 000 00	pic-details/horizon-cl5-	Pillar 1 - Grid & System integration	infrastructure	Prostally addressed	windfarm operators.	digitalisation and cybersecurity.
HORIZON-	24 August - 2011 - 2014 - 2014		€ 20,000,000.00		€ 20,000,000.00	https://ec.europa.eu/info/		innastructure	Partially addressed	windrami operators.	digitalisation and cybersecurity.
CL5-2023-	HORIZON-IA	Demonstration of DC powered data centres, buildings, industries and ports	€ 18.000.000.00	2	€ 9,000,000.00		Pillar 1 - Grid & System integration	Not covered in roadmap	Not covered in the roadmap	Not particularly applicable in the energy field	
2.5.5.22			£ 18,000,000.00		1 9,000,000.00	https://ec.europa.eu/info		Optimising transmission	Not covered in the roadmap	Not particularly applicable in the energy nero	Need to test new converters but
HORIZON-		Development of MVDC, HVDC and High-Power Transmission systems and components for a resilient				unding		infrastructure	Not addressed	Not really about optimisation.	not fully covered by the call.
CL5-2023-	HORIZON-IA	grid				ununy	-	annastructure	Not addressed	Not really about optimisation.	not fully covered by the call.
D3-01-12		gnu	€ 22,000,000.00		€ 11,000,000.00		Pillar 1 - Grid & System integration	Stable system with 100% RI	Continity address of		
22			£ 22,000,000.00	2	€ 11,000,000.00		Pillar 1 - Grid & System Integration	Stable System with 100% R	Partially addressed		
HORIZON-						unding- tenders/opportunities/por					
200 C 100		Development of a set line to see the test of a standard set of a								Bud and and and the set of the set of	France differ the fear service to be
CL5-2023-	HORIZON-RIA	Development of novel long-term electricity storage technologies				al/screen/opportunities/to	2			Reduced cost and improved efficiency of	Seems difficult for projects to
D3-01-13						pic-details/horizon-cl5-				sustainable renewable energy and renewable	
			€ 14,000,000.00	3	€ 5,000,000.00		Pillar 1 - Grid & System integration	Long-term energy storage	Partially addressed	fuel technologies and their value chains.	Budget too low.
						tenders/opportunities/portal/screen/ opportunities/topic-details/horizon-			and a second		Cybersecurity and digitalisation
					-	cl5-2021-d1-01.	Pillar 1 - Grid & System integration	Stable system with 100% RI	Partially addressed		topics are not really covered by th
HORIZON-CL5- 023-03-01-15	HORIZON-IA	Supporting the green and digital transformation of the energy ecosystem and enhancing its				15;celCode=null/neeTextSearchKeyw		Quantification of future		Demand side and not generation side.	roadmap. Need funding for
1023-03-01-15	resilience f	resilience through the development and piloting of AI-IoT Edge-cloud and platform solutions				ord=HORIZON-CL5-2023-03-01- 15:matchWholeText=true_twoeCodes	Pillar 1 - Grid & System integration	system services	Not addressed		quantification of future system
						1,0,statusCodes=31034501,31094502		Integrated forecasting of			services
			€ 18,000,000.00	1	€ 18,000,000.00	0 31094503;programmePeriod-null,pro	Pillar 1 - Grid & System integration	power production and	Partially addressed		27369475
HORIZON-	HORIZON-RIA	Digital twin for forecasting of power production to wind energy demand				https://ec.europa.eu/info/	·	Integrated forecasting			
CL5-2023-	HE SELECT		€ 12,000,000.00	2	€ 6,000,000.00		Pillar 1 - Grid & System integration	of power production and	Totally addressed		
HORIZON-	HORIZON-IA	Digital tools for enhancing the uptake of digital services in the energy market				https://ec.europa.eu/info/		Optimising transmission		Demand side and not generation side. Retail	
CL5-2023-	and a strain of		€ 11,000,000.00	3	€ 4,000,000.00		Pillar 1 - Grid & System integration	infrastructure	Partially addressed	consumers. More related to flexibility.	
HORIZON-						https://ec.europa.eu/info/		Stable system with 100%			
CL5-2023-	HORIZON-IA	Creation of a standardised and open-source peer-to peer energy sharing platform architecture for				unding-	Pillar 1 - Grid & System integration	RES	Partially addressed	Data sharing	
D3-03-05		the energy sector				tenders/opportunities/poi		Integrated forecasting			
IURIZUN-			€ 5,000,000.00	1	€ 5,000,000.00	al/screen/opportunities/to	Pillar 1 - Grid & System integration	of power production and	Partially addressed		
CL5-2023-	HORIZON-IA	Components and interfacing for AC & DC side protection system – AC & DC grid: components and				unding-		Optimising transmission		Will be beneficial for offshore wind especially	1
02.02.05	HOMEONIA	systems for grid optimisation	€ 10,000,000.00	2	€ 5,000,000.00		Pillar 1 - Grid & System integration	infrastructure	Partially addressed	if the proposal relates it	
						https://ec.europa.eu/info/	·				
HORIZON-						unding-					
CL5-2024-	HORIZON-IA	Energy Management Systems for flexibility services				tenders/opportunities/por	1			Flexibility, smart buildings, smart industrial	
D3-01-12			Second Contract States		0.0000000000000000000000000000000000000	al/screen/opportunities/to	Participation and the second second second			sites. More relevant for the residential	
C.		· · · · · · · · · · · · · · · · · · ·	€ 10,000,000.00	2	€ 5,000,000.00	pic-details/horizon-cl5-	Pillar 1 - Grid & System integration		Not covered in the roadmap	buildings, households.	23
HORIZON-	HORIZON-RIA	DC and AC/DC hybrid transmission and distribution systems	No selector receipt		and the second	https://ec.europa.eu/info/	2 Second Contractor Contractor Contractor	Optimising transmission	and a second		
CL5-2024-	and the second study i		€ 13,000,000.00	2	€ 6,000,000.00	unding-	Pillar 1 - Grid & System integration	infrastructure	Partially addressed		8
HORIZON-						unding-		2000 25 07 05 145		Electronics in transmission infrastructure	
CL5-2024-	HORIZON-RIA	Condition & Health Monitoring in Power Electronics (PE) - Wide Band Gap PE for the energy sector				tenders/opportunities/por		Optimising transmission		(conductors, semi-conductors, materials).	
D3-01-14			€ 13,000,000.00	3	€ 4,000,000.00	al/screen/opportunities/to	Pillar 1 - Grid & System integration	infrastructure	Partially addressed	Very specific.	
HORIZON-	HORIZON-IA	HVAC, HVDC and High-Power cable systems				https://ec.europa.eu/info/	1	Optimising transmission		Very specific to cables. Not really related to	
CL5-2024-	nonizon-la	nites, nites and night dwer capie systems	€ 16,000,000.00	3	€ 5,000,000.00	unding-	Pillar 1 - Grid & System integration	infrastructure	Not addressed	any energy specific application.	7
HORIZON-	HORIZON-RIA	Development and integration of advanced software tools in SCADA systems for High, Medium and				https://ec.europa.eu/info/	1				
	HUNIZUN-RIA	Low voltage AC/DC hybrid systems	€ 12,000,000.00	2	€ 6,000,000.00	unding-	Pillar 1 - Grid & System integration	Quantification of system se	Partially addressed		
CL5-2024-											
HORIZON-		Market Uptake Measures of renewable energy systems				https://ec.europa.eu/info/		Stable system with 100%			

				Covered in HEU WP2023-24 calls for	Do we still need funding for this			
Roadmap Pillar Pillar 1 Grid and System Integration	Research action area	Recommended research actions	Covered in HEU WP2021-22 projects?	proposals?	research action area?	Priority	Recommended funding amount	Preliminary conclusions
		 Develop harmonised and standardised data models to be used for new data sets. 						This R&I area is partially addressed by two WP2023-24 calls for proposals and by the BeFlexible project which will develop quicker and more powerful
	Integrated forecasting of power production	 Develop harmonised and standardised data models to be used for new data sets. Create, aggregate and integrate various data sets to be used across all of the above use cases. 						by the BeFlexible project which will develop quicker and more powerful communication systems between grid operators and windfarm operators. But
	& demand	 Adaptat and integrate existing forecasting methods to the new data sets and demand profiles 	Partially addressed	Partially addressed	Medium-term	Priority 2	62m-64m	this area will still need funding in the medium-term.
		Economic and technical assessment of selected battery storage technologies (Ii-ion, flow, high temperature)						This R&I area has been partially addressed by 2 projects of the WP2021-22: The FEDECOM project which will focuses on Power to X and short, mid to long
		with regard to their suitability in providing different requirements of grid and system services.						term energy storage. And the FlexCHESS projec which addresses grid stability
		 Model simulation and comparison of ideal versus real windfarm conditions in combination with technologies and services including variations in design and dimensioning of wind farm controller and storage system. 						via ancillary services and long-term energy storage. But these projects are not wind-specific.
		 Implementation of measurements in combination with selected best case storage systems and analysis of the 						wind-specific. The 3 recommended research actions of the roadmap still need funding in the
	Short-term energy storage	results.	Partially addressed	Not addressed	Short-term	Priority 1	C20m-C30m	short-term.
								This R&I area has been partially covered by 3 projects in the WP2021-22:
								BeFlex, FEDECOM and FlexCHESS which focus on Power to X and storage infrastructures. But these projects are not wind-specific.
		 Study requirements for long-term energy storage in the future energy system. 						A WP2023-24 is dedicated to long-term storage technologies but again the call
		Research study to identify and verify the potential business cases in various regions of Europe. Comparative concept study: Integration of various seasonal storage facilities in wind farms or turbines.						does not include any wind-specific aspects. Long-term energy storage still needs funding in the medium-term and
		 Development of control algorithms of new system services provided by flexible storage (e.g. electrolysers) 						requires a higher budget since it is more expensive than short-term (TRLs are
	Long-term energy storage	including prototype testing, validation and verification.	Partially addressed	Partially addressed	Medium-term	Priority 1	C30m-C50m	lower for long-term storage).
		Improve models for farm layout and optimise tools for park planning of mixed wind farms with regard to						
		multiple objectives like yields and costs. Develop new control strategies for optimal operation of the mixed farms, taking into account interaction						
		effects, grid stability and energy exchange price.						
	Multi-cultured wind farms	 Research of specific turbine technologies for cost-effective turbines optimised to perform under specific wind speed regimes. 	Not addressed	Not addressed	Long.term	Priority 1		Developping windfarms with different types of turbines is very challenging. This R&I topic is not a priority at the moment.
		Marana valkannas.						the second
		 Create new software/hardware packages allowing quicker and less resource consumption simulations. 						This R&I area is partially addressed by the FEDECOM project that will deliver a
		Develop new simulation models representing accurate behaviour of wind turbines, wind farms and wind farm						scalable and adaptable cloud-based platform composed of analytical,
		clusters. Develop new models to simulate the power system and to pre-emptively detect new stability phenomena						modelling and optimisation services for planning, supervision and control of integrated local energy systems. But this model will not focus on wind-specific
		(e.g., harmonic instability).						aspects.
		Develop solutions and controls to mitigate grid instabilities related to harmonics and Phase-Locked Loop. Develop models for power quality assessments at level of wind farm cluster.						This R&I area still need funding in the short-term to work with the TSOs and
		 Develop models for power quality assessments at level of wind farm cluster. Validate numerical models through power quality meters installed at wind farm clusters. 						This R&I area still need funding in the short-term to work with the TSOs and utilities to understand the type of services that windfarms will have to
		Economic assessment of potentially new grid requirements for renewable feed-in technology and storage						provide. In particular given the increasing number of windfarms that will be
	Modelling future system needs	technology.	Partially addressed	Not addressed	Short-berm	Priority 1	C10m-C15m	developped to reach the RePowerEU targets.
		 Development of quicker and more powerful communication systems between grid operators and wind farm operators. 						
		Establish a big data information exchange platform.						This R&I action is addressed by 8 projects of the WP2021-22 (BePlex, DE-RISK,
		Further development of HVDC technology.						FierCHESS, HVDC-WISE, NEWGEN, R2D2, READV4DC and InterOPERA). In
		 Reasibility study on offshore direct current collector grids. Optimal design and operations concepts of hybrid grids (HVDC & HVAC). 						addition, 5 of the WP2023-24 calls will also cover some aspects related to that topic (even if they aren't specifically focusing on wind energy projects).
		 Develop, test and validate cable protection concepts for direct current and hybrid grids. 						
	Optimising transmission infrastructure	 Technology development for floating platforms and suitable cabling connection concepts. 	Totally addressed	Partially addressed	Short-term	Priority 3		This R&I action does not require additioanl funding at the moment.
		Definition and characterisation (mandatory or operation capability) of system service requirements and						
		updates to the grid codes or market rules where relevant. • Design and testing of new converten/systems for provision of system services in the absence of large						The IntNET project will include the definition and characterisation of system
		synchronous generators. Including (but not limited to):Synthetic or virtual inertia; Black start; Frequency control						service requirements and will therefore partially address this R&I action. It is
		[Fast Frequency Response, Frequency Containment reserves and Frequency Replacement Reserves]; Fault-Ride- Through current contribution; and Voltage control.						also partially addressed by one of the WP2023-24 call.
		Through current contribution; and Voltage control. • Economic and technical assessment of the capabilities of power generation technologies to provide grid						However, funding will still be needed for the harmonisation and
		services.						standardisation of system services. And other recommended research actions of the ETIPWind Roadmap are still relevant.
		 Analysis of interdependencies between power system developments and increased system services requirements. 						
	Quantification of system services	Demonstration of live coordination of controls provided by different sources of power generation	Partially addressed	Partially addressed	Short-term	Priority 1	C15m-C20m	This is also an important topic in the perspective of the Market design reform.
		 Technology development of new concepts for the electrical infrastructure of hybrid plants (e.g. dc- 						
		connections). New tools and methods for optimal sizing and design of the hybrid plants.						
		 Development of next generation plant control logics to optimise system operation and fulfil grid integration 						This topic has not been addressed by the projects or the calls.
		requirements. • Research studies into the possible future technical requirements in different regions across Europe.						Hybird plants is not the priority at the moment eventhough it is a "nice-to-
	Sustainable hybrid solutions	Research studies into the possible future technical requirements in dimerent regions across turbpe. Economic assessment of the system value of hybrid plants.	Not addressed	Not addressed	Medium-term	Priority 3	(5m-610m	hybito pants is not the priority at the moment eventhough it is a "nice-to- have". Wind + storage should be the focus right now.
								This R&I action (mainly flexibility aspects) is partially addressed in 4 projects of the WP2021-22 (DE-RISK, ENFLATE, FEDECOM, FlexCHESS). These projects
								focus mainly on the market and demand side.
		Research study of relevant effects in an inverter-based grid.						In addition, 4 calls address this topic but only partially. The calls are general
		 Impact assessment of load-characteristic and grid equipment to system stability (including possible system 						In addition, 4 calls address this topic but only partially. The calls are general calls where various aspects can be covered or not depending on the selected
		service out of loads).						projects.
		Research into and demonstration of alternative technologies for system stabilisation (e.g. synchronous conderner).						Additional funding is needed for more technology oriented and wind specific
		 Impact assessment of the topological distribution of stabilising sources on system stability. 						topics. R&I needs to focus on flexibility in the transmission and generation
		Development of new system models for grids with weak voltage and frequency control. Research study on additional and necessary system services for phases with high renewable genetration						side, hardware solutions, projects which make the windfarms able to provide ancillary services such as developing grid forming capabilities. The
		(including necessary inertia).						development of new converters/systems for provision of system services in
		Research study on system interactions in grids with high shares of variable renewables. Development and demonstration of cost-minimal-solutions, products and requirements to ensure a 100%						the absence of large synchronous generators (Synthetic or virtual inertia; Black start, Frequency control Fault-Ride-Through current contribution; and
	Stable system with 100% RES	 Development and demonstration of cost-minimal-solutions, products and requirements to ensure a 200% renewables-based energy system post-2050. 	Partially addressed	Partially addressed	Short-term	Priority 1	×650m	auck starty requency control Fauit-rode-Inrough current contribution; and Voltage control).

				Covered in HEU WP2023-24 calls for				
Roadmap Pillar	Research action area	Recommended research actions	Covered in HEU WP2021-22 projects?	proposals?	research action area?	Priority	Recommended funding amount	Preliminary conclusions
		unini linkutry and which took used need significant improvement. • New instrumentation to assess actual condition of components, including models that can predict the lifetime of a component. • Development of new measurement tools for shorter and more accurate site inspections. • Development and validation of models' remaining lifetime per component and for ful system assessments.						This R&I area is partially addressed by one of the WP3023-24 calls dedicated to lifetime, decommissioning and ciruclarity of wind energy systems. The call will address new installation, decommissioning, condition monitoring technologies and G&M methodologies.
		based on additional Condition Monitoring Systems data. • identification: development and assessment of new lifetime extension methods, including component replacement/repair and adjusting operational procedures. • Development of comprehensive methodology to take optimal commercial decisions based on new digital						However the scope of the call is very broad and it is not clear if these aspects will be tackled within the selected projects.
	Lifetime assessment and condition monitoring	architecture using big data analytics and machine learning. • Development and validation of new models and standards to extrapolate data values from singular wind turbines to entire wind farms.	Not addressed	Partially addressed	Short-term	Priority 1	£15m-€20m	Funding is still needed in this area because it's important to continously reduce the uncertainty and optimise the operation and lifetime of the huge investments made in wind farms across Europe.
								Although this R&I area have not been identified as addressed in any project or
								call. It is linked to all projects and calls related to Pillar 2 which partially addres this topic.
	Digital tools for control and monitoring	 Development of new digital tools for onsite operations; Development of new/improved digital tools for data collection, analysis and visualisation. 	Partially addressed	Partially addressed	Short-term	Priority 2	¢10m-€15m	This topic needs continuous funding because it is an ongoing researcg topic which can contribute to a lot of different R&I topics.
		Demonstration of testing methods to enhance understanding and knowledge about new applications of drones, rabots and AUN (not only for inspection, but also for coasting, measuring, cleasing, regularing, etc.). Development of new/inspect drones of drones, robots and AUN, allowing more autonomy and flexibility of remotil operations and inspections.						This R&I area is partially addressed by one WP2023-24 call dedicated to lifetime, decominiscioning and circularly of wind energy systems. The call memors involve outched devices fin in situ repairs by nobota sea manufied of relevant action. But it is not clear if the selected projects will address this point. With the upcoming increase of windrams in the future, robotics will be more and more needed to replace human resources.
	Robotic inspection and repair methods	 Development of tools/models for better integration on maintenance activities (i.e. artificial intelligence, image treatment, new sensors and capabilities, etc.). 	Not addressed	Partially addressed	Short-term	Priority 2	¢10m-€15m	A common European Regulation for the use of drones and AUVs could be needed. This is not a research action but it needs to be taken into account.
	Dynamic cable repair solutions	Paralities, their vehicles and capacities, the C = Regain methods for bottom-files dynamic cable failures. = Create comprehensive overview of existing repain methodologies and concepts all Technology Readiness Levels (TRJ) - cable-to-cable joint damages, intra-cable damages. = Analyse advantages and disadvantages of systems to prevent damages, e.g., bend restrictors (limiting bending, increasing thermal insulation), adding "S" spring Reability to rising cables. = Floating with have a set of specific hallenges with in a read diressed in the section on floating offshore wind. It suffices to say that more research is needed to: - improve understanding of dynamic cables. = Totating with and and table failures. Dedicated analysis of which floater concept will increase stress and fatigue on dynamic cables. In Cable Management Systems (CMS) that would provide ad-hoc and predictive failure detection.	Not addressed	Not addressed	Medium term	Priority 1	Giūm Gism	This R&I area has not been addressed by any of the proejcts or calls. This R&I area has not been addressed by any of the proejcts or calls. This is still a huge challenge for the industry which will become more and more important with the increasing number of windfarms. Efficient dynamic cables (especially for high voltages) still need to be developped as well as repair Joulisios. This is mainly a problem for the floating wind turbines but also for the bottom fixed.
Pillar 2 - Oerations & Maintenance								This R&I area is partially addressed by the project MERIDIONAL and the call dedicated to digital twis. Indeed 8 is expected that one project on offshore digital twin will be funded by this call and one on onshore digital twin. It will address aspects such as: predictive maintenance, structural health and conditional monitoring. Al / machine learning solutions.
								The call related to the development of a standardised and open-source preer- topeer energy sharing platform also partially addresses this topic. It includes the development of an Ab-basic offware with uses muchine langing processes to integrate core operations and local grid constraints. However, this call is very broad and one project will not be enough to cover all the aspects mentioned in the call
	Digital solutions for smart operations	Develop digital/Al solutions that significantly reduce costs of operations (followed by development and maintenance of onshore and offshore wind farms). Establishing a common research framework for evaluating the risks associated with digital/Al solutions, including cyber security apacts. Development and wilakation of models to wrifly the performance of digital/Al solutions.	Partially addressed	Partially addressed	Short-term	Priority 1	¢15m-420m	Research funding is still needed on this ongoing research topic. The key issue in this field is to understand the uncertainties connected to the prediction and then to reduce the uncertainties. Funding for the "neet generation of digital twiss" is perhaps a step too as: R&I for a complete set of digital needs is still needed (e.g. software model to make efficient use of the data available automised with a competituit to FAR).

Pillar 2 - Gerations & Maintenance								This RBI area is partially addressed by the project MERIDIONAL and the call dedicated to digital bein. Indeed it is supected that one project on offbore digital hein wite brunde by this call and one on onchore digital hein. It will address aspects such as: predictive maintenance, thructural health and conditional monories, AI / machine learning solutions. The call related to the development of a standardisid and open-source peer- topeer energy sharing platform also partially addresses this topic. It includes the development of an A based otherwise that uses machine bearing processes to
								Integrate core operations and local grid constraints. However, this call is very broad and one project will not be enough to cover all the aspects mentionned in the call Research funding is still needed on this ongoing research topic. The key issue in this field is to understand the uncertainties connected to the prediction and then
		 Develop digital(AI solutions that significantly reduce costs of operations (followed by development and maintenance of onshore and offshore wind farms). Establishing a common research framework for evaluating the risks associated with digital(AI solutions, 						this here is to understand the uncertainties connected to the prediction and then to reduce the uncertainties. Funiding for the "next generation of digital twins" is perhaps a step too far. R&I
	Digital solutions for smart operations	including cyber security aspects. • Development and validation of models to verify the performance of digital/AI solutions.	Partially addressed	Partially addressed	Short-term	Priority 1	C15m-C20m	for a complete set of digital twin models is still needed (e.g. software model to make efficient use of the data available, automised with a concept that is FAIR).
	Predicting environmental parameters	Fundamental research in wind energy turbulence such as demonstration and validation models for out-of- boundary layer flow. Ingroved measurement devices and methods for all environmental parameters (e.g. wind and wave). Next generation models for environmental parameters (e.g. wind and wave). Noted for the prediction of extreme values of environmental parameters, including the associated uncertainties. Node for the prediction of extreme values of environmental parameters, including the associated uncertainties. Node for the prediction of extreme values of environmental parameters, including the associated uncertainties. Node is pagination of Artificial Intelligence (A) in the prediction of environmental conditions. On site experiments measuring all environmental parameters at a high temporal and spatial resolution.	Partially addressed	Perfailly addressed	Shart-term	Priority 1	GSen GDm	This RBL area is one of the topics related to PIIar that is the most addressed. 3 anyopen paretally address this topic (AIRE, FLOW, MERDIONAL). The projects will include fundematal reason'th wind emergy tubulence, demonstration and validation models, massurement devices for all parameters (wind, wave, etc), on tale experiment measuring. Toosco and evaluations when rotor is outside of the atmospheric boundary layer, etc. One of the call will also cover wind and weather forecast models. But some aspects still needs in thins faild beacuse there are still some angests still needs in this faild beacuse there are still some angests still needed in this faild beacuse there are still some area changing constantly. This topic is estimative complex and the account means there conditions are not known and because of climate change conditions are changing constantly. This topic is estimately complex and tall become more complex with the turbine getting layer and layer. Rearch activities also THS Jain needs and estimate the state of the state and the state of the and constanted and a specific focus on on long of blades and floaters could be allowed.
	Decomissioning strategies and technology	Mapping of required scientific and technical disciplines within decommissioning technology. Development of decommissioning methods and procedures taking the required combination of scientific and technical disciplines into account: Development of decommissioning technologies for offshore wind. Including monogale extraction (e.g. over- pressure, withor -extraction) and new cultipic tools for subase add outling. Formutation of decommissioning demonstration projects: Poevelopment of decommissioning demonstration projects. Development of a gas sector (e.g. externment from "pioneering sprint" vessel). Development of a gas sector (e.g. externment from "pioneering sprint" vessel).	Not addressed	Partially addressed	Medium-term	Priority 2	C10m-C15m	This RB area is partially addressed by 2 calls of the WP3023-3. The first call will cover RB for next technologies for efforcies and environmentally firstingly decommissioning of wind energy systems. The second call will cover RB for minimisation of the impacts of offshore windframs throughout their lifetime including cost effective solutions for the decommissioning of effshore wind farms. The 2 calls seem to be too broad to cover all the aspects they include, especially with the foreseen budget. Whereas RB finding is still needed espicially for flabring wind Twhine decommissioning.
	Solutions for operating in extreme conditions	- developments de toutionen nor ne reactionation province construction province en la construction annyou - Development of new/improved costings (hydrophobic) (or an anti-cing solution. - Development of an improved and more relabate ica detection system. - Development of an improved control system able to manage unexpected loads due to extreme weather reductions.	Not addressed	Not addressed	Medium-term	Priority 2	£10m-£15m	This RAI area has not been addressed by the calls or by the projects. This is probably less reaching the the properties of the the the the the the hand, conditions are changing because of climate change so we still need research funding to this topic.

				Do we still need funding for this		Recommended funding	
Research action area	a Recommended research actions	Covered in HEU WP2021-22 projects?	proposals?	research action area?	Priority	amount	Preliminary conclusions
	 Determination of the most effective (nano-) reinforcement method specific to e.g. plydrop zones, considering the aspects of ease 						
	of application and improvement in the structural properties assessed through mechanical testing. • Investigate and evaluate a method for cost and material effective connections between components of different materials (e.g.						
	 Investigate and evaluate a method for cost and material effective connections between components or dimenent materials (e.g., wood, steel, concrete), including material testing and strength analyses of adjacent joints. 						
	Developing, testing and implementing solutions for preventing unwanted effects, like surface charging, when introducing new						
	materials.						
Development and validation of components & materials	 Provide a set of benchmark experiments for fatigue-driven problems at component or subcomponent level. Validation of simulation methods using benchmark experiments. 	Not addressed	Not addressed	Madium Jacon	Delevite 1	£15m-£20m	This R&I area has not been addressed by the projects or calls whereas it is still an important priority. Recommended research actions are still valid.
Development and validation of components & materials	validation of simulation methods using benchmark experiments.	Not addressed	Not addressed	weddm-term	Priority 1	615m-620m	
							This R&I area will be totally addressed by the WP2021-22 projects (Blades2build, EoLO-
							HUBs, REFRESH).
	Development of financial model for recycling of wind turbine blades.						Additional funding for blade recycling in the future but it will depend on the results of
	 Assessment of different methods of recycling of wind turbine blades according to developed financial model. 						the ongoing projects.
	Demonstration of industrialised recycling of wind turbine blades scalable to the coming volumes of end-of-life blades.						Need to keep investigating on new or less mature recycling processes while keep
Blade recycling demonstration	Demonstration of re-use of materials from recycled blades.	Totally addressed	Not addressed				pushing the development of the market for secondary raw materials This R&I area has been partially addressed by 4 projects (JustWind4AII dedicated to
							regulation and social acceptance, SYMBIOSIS and WIMBY dedicated to the creation of
							projects and campaigns to enhance the positive attitude of people towards wind energy
							and WENDY dedicated to the development of a tool able to identify the optimal
							turbines' siting with the minimum environmental impact and highest social acceptance) But these projects are not addressing the technical challenges identified in this research
							area. And calls are too broad to know if they will tackle those aspects.
							The R&I area will also be partilly addressed by 2 WP2023-24 calls.
							Funding is still needed for more invesitgation of the benefits on the local communities, benchmarking living close to wind turbines vs. living close to coal plants. Other aspects
							that still need funding are: development of objective criteria, technical solutions for
							reduced emissions, integrating aspects of procedural and distrubtional justice.
	Assessment of reliable simulation models for different sources of environmental impact, e.g. noise, vibrations to the soil, visual						
	impact.						But acceptability is not only connected to Pillar 3, it needs to be transversal to all projects. Perhaps it could better be covered by Pillar 6. In the future, more specific
	 Development of improved design solutions for noise, vibrations, and/or visual impact reduction. Creation of projects and campaigns to increase the culture and enhance the positive attitude of people toward wind energy. 						actions for specific regions of Europe (e.g. Poland case) could be defined.
Integrating wind energy in the surrounding natural and social	 Investigating if small wind turbines in populated/built areas could increase acceptance. 						
environment	Long-term change of emissions and acceptance during lifetime.	Partially addressed	Partially addressed	Short-term	Priority 1	€10m-€15m	
							This R&I area has been partially addressed in one of the WP2023-24 calls dedicated to
							minimisation of impact for offshorewindfarms.
							This topic is still important because transportation methods is getting to be a huge problem for the deployment of offshore wind. But it is more an industrialisation issue at
	Concept development						the harbour level rather than a research topic.
	 Future blade transportation requirements to be mapped (geography, cost, geometry). 						
	 Cargo airship to be further developed and financial/environmental benefits documented. A cargo airship scale demonstration is needed to mature and validate: 						Cargo airship is not really a relevant priority anymore. Cargo airship as all the innovative transports for bigger and larger components should
	 A cargo airsnip scale demonstration is needed to mature and validate: Certification and flight operation legislation for cargo airships for wind power. 						be better analysed and scaled through funded projects in order to all have the
	Technical evaluations and feasibility study.						possibility to install larger turbimes in the near future also onshore
New transportation methods for large components	 Define conceptual deployment plans for cargo airships for wind power. 	Not addressed	Partially addressed	Medium-term	Priority 3		
							This R&I area will be addressed by two WP2023-24 calls (one dedicated to offshore
							windfarm of the future and one dedicated to lifetime, decomissioning and circularity of
							offshore and onshore wind systems which covers alternatives in materials / new advanced materials).
							ana manana manananay.
							This is a key priority in the current context. We need to find solutions to get out o rare-
							earth materials especially for magnets.
	Mapping and evaluation of sustainable material system potential suitable for use in manufacture of wind turbine blades.						This topic still need research funding to find new materials (e.g. replacement of carbon- fibre) and to get more recycled materials in the blades which will take a long time.
	 Mapping and evaluation of sustainable material system potential suitable for use in manufacture of wind turbine blades. Development of new high-performance materials matching or outperforming current state of the art materials for wind turbine 						Funding is needed to support circularity by design projects.
	blades and securing full sustainable and easily recyclable blades at end of life.						
Development of sustainable materials	 Demonstration of the new developed materials in sustainable design of wind turbine blades. 	Not addressed	Partially addressed	Short-term	Priority 1	€15m-€20m	This research area should be linked to the one on development of materials and
	Review current standards and create a roadmap for new standards like IEC, ISO to support future optimisation of turbine design.						
	 Explore the opportunities in the use of digital twins in the verification of various turbine components. Map the use of components that are regulated differently in different EU countries and standardise them to drive cost down (e.g. 						
	aviation lights, safety system, fire extinguish systems).						This is not a priority anymore.
Standards	 Develop a standard transportation tools for heavy equipment and harmonise regulations across the EU. 	Not addressed	Not addressed				Perhaps an interesting topic could to develop standarised KPIs towards LCOE/LCA.
and an an	 overrop a summary campor action cors for nearly equipment and narmonise regulations across the EU. 	101 2011 2350	Inor your ested				remaps an interesting topic courd to develop standarised KHS towards LCOE/LCA.

							This Raci area will be partially addressed by the call dedicated to offshore windrarms of
	 Develop robot technology to cope with turbine growth and to reduce manual work in e.g. blade production. 						the future.
	 Develop further the area of utilising smart supply network with the primary goal of reducing CO2 						
	footprint.						It will remain an issue, especially if we relocate the production in Europe.
	 Develop the next generation of sensor technologies to support real-time mapping and traceability of materials in the 						
	manufacturing process.						Wihtin this area, recommended research actions could be discussed with A.SPIRE
	 Develop further tools and processes for 3D printing of large components. 						(Processes4Planet Partnership)
	 Further develop cyber security in mobile manufacturing. 						
Manufacturing processes	 Further develop artificial intelligence to optimise manufacturing processes 	Not addressed	Partially addressed	Short-term	Priority 1	€20m-€30m	Still needed funding for this in order to help relocate teh wind industry supply chain in
							This R&I area has been addressed only partially in the WP2023-24 call dedicated to
							condition & health monitoring in power electronics.
	 Development of smart rotor technologies, including necessary sensors and controllers. 						It is still a key enabling technology for digital twin of the turbine. If we want a full digital
	 Development of (big) data acquisition, storage and analysis methods based on machine learning and physical modelling. 						twin system, it still needs technology development.
	 Setting up of demonstration and testing facilities to try out new condition monitoring techniques (test rigs, test turbines, test 						
	wind farms).						Funding is also needed for projects on sensors lifetime.
	 Study of uncertainties and errors in measuring chains. 						
Sensor technologies diagnostcs and repsone	 Improving structural health monitoring by embedding methods and sensor data in digital twins on turbine and wind farm level. 	Not addressed	Partially addressed	Medium-term	Priority 2	€5m-€10m	On this topic, ETIPWind could collaborate with the Joint Technology Initiative.
	Developing new materials and generator topologies.						
	 Researching electromagnetic coupled mechanical dynamics in wind turbine drive trains. 						This R&I area will be partiallt addressed by one of the WP2023-24 calls (the one
	 Research the most suitable generator topologies for modularity. 						dedicated to offshore windfarms of the future mentions compact generators, reliable
	 Determine the generator faults with the highest frequency rate. 						dirve train). But the budet for this call seems too low to tackle all the aspects
	 Research the suitable electric drive topologies for modular generators. 						mentionned in the call description.
	 Investigation of generator driver control techniques under lighter loads to maximise efficiency. 						
	 Investigation of generator driver control techniques under faults to continue operation. 	Not addressed	Partially addressed				Funding is still needed in this field for

	more reliable simulation models for noise.						
	f improved design solutions for noise reduction.						
	f noise-based siting strategies.						
	ind validation of the numerical tools from lab experiments and tests on the fields.						
	hese models into the design loop.						This R&I area has not been addressed by the projects or the calls.
	d structure interaction and impact on dynamic stall and low frequency noise in and out of rated regimes.						
	f passive treatments to further reduce noise.						It continues to be of high importance in onshore, as one of the key elements in the
Noise reduction • Long range acous	ustic propagation (farm level) including atmospheric and ground effects.	Not addressed	Not addressed	Short-term	Priority 1	€5m-€10m	environmental effects of wind turbines
							This R&I area will be addressed by one WP2023-24 call (dedicated to lifetime,
							decommissioning and circularity of onshore and offshore wind systems).
Reliability model	elling with uncertainty consideration and taking into account failure mechanisms.						
Development of of	f digital twins of key components and systems.						But funding is still needed in this area for
Maturing of comp	mputational-fluid-dynamics-based aeroelastic analysis methods, backed by dedicated wind tunnel or full-scale						- access to the operational data for the broad research comunnity, so far it is restricted
tests.							to the OEM, utilities and insurance companies
Measuring of relia	eliability-relevant imperfections.						- standardised assessment and evaluation KPI (downtime days/utility, failure rate/OEM),
Determination of	of model uncertainties.						unification of the digital twins interoperability;
Reliability of components	f a virtual simulation environment for the economic quantification of material uncertainties	Not addressed	Partially addressed	Short-term	Priority 1	€10m-€15m	 testing at site with the open access data
							This R&I area has been addressed by the Blades2Build, EoLO-HUBs and REFRESH
							projects. All aspects are covered but we need to wait the results of the projects to
							assess what is still needed.
							It will also be addressed by one of the WP2023-24 call.
	different recycling methods in a commercial and industrialised framework.						
	barriers for comercialisation of recycling of wind turbine blades and generate recommendations to eliminate						Funding will still be needed in the future for find and validate new market streams in
Recycling methods for materials and components those.	1	Totally addressed	Partially addressed				order to use the secondary raw material making it competitive with virgin materials
Conceptual design	ign of low wind rotors aiming at light-weight low CAPEX designs.						
Application of sm	mart blade approaches (passive load reduction) and disruptive non-conventional rotor designs (downwind-free						This R&I area will be addressed by one WP2023-24 call (dedicated to Next generation of
yaw/folding blades	es) for reduced operational and extreme loads.						renewable energy technologies). It will cover new types of wind tubrines.
	voltage generators without permanent magnets.						Very well funded indeed but includes all next generation technologies in the
	t Current/Direct Current (DC/DC) converter with high frequency transformers.						compülete energy system! With no specific wind energay systems available,
	f multi-unit concepts.						improvements and alternative developments for wind will likely lose out against newer
	kets and applications as well as feasible concepts for vertical axis, airborne and/or multi-rotor wind energy						and "sexier" themes in other fields. we need wind-specific calls as well!!
Disruptive technologies systems.		Not addressed	Partially addressed		Priority 1	€5m-€10m	But funding is still needed in this area for Multirotor set-ups

				Covered in HEU WP2023-24 calls for	Do we still need funding for this			
Roadmap Pillar	Research action area	Recommended research actions	Covered in HEU WP2021-22 projects?	proposals?	research action area?	Priority	Recommended funding amount	Preliminary conclusions
	Data availability & sharing	Create common taxonomies between turbine types and mapping alarms to specific turbine components. Design optimisation and design validation. Used to the second seco	Partially addressed	Partially addressed	Long-term	Priority 3	€1m-€2m	Important to have incentives but rely a lot on the readiness of the market to share data. Funding to support platform that facilitates data sharing. But the success will depend on operators willingness to share data.
	Serial production - analysis of substructure production processes	Drive innovative processes to reduce multicity of designs to a few that use commor components. Produce a catalogue of alternatives. Get approval for new solutions.	Not addressed	Not addressed				This R&I area has not been addressed by the projects or the calls. It is not clear whether this topic is still relevant for Norizon Europe. It can't be seen as a research topic as the market will drive the innovation processes. Move funding is needed more for the production capacity or manufacturing side. However, as this is the first time we shift to serial production of heavy test structures, development of more efficient manufacturing processes should be addressed.
	Cabling and connections	 Develop tables resistant to strain when support sand is washed away. Sensorise clubes to warm of this in advance. Optimise materials and structure of cables to make them fit for purpose and reduce the high price. Develop actionated repair systems for large array and export cables. Develop a new cable suitable for floating wind farm connection. Develop a new cable suitable for floating wind farm connection. Develop actionated repair optimum for damage. Develop actionated reVUC and HVAC cables using non-metallic seals. 	Partially addressed	Partially addressed	Shart-term	Priority 1	€10m-€15m	This R&I area is partially addressed by the NEWGEN project (dedicated to the construction of innovative high-voltage cables). It is also partially addressed by one of the WF2023-24 calls that will cover advanced (dynamic) cabling and connectors. However the scope of the call seems too broad to effectively address this research topic. All the recommended research actions are still very relevant today. More finding is needed to prages in this field.
Fillar 4- Offshore balance of plant								This R&I area is addressed in the NEWGEN project (cable manufacturing solutions, detection methods for INDC cables) and will also be addressed in 2 W2023-24 cables (on offshore windrame of the future and on lifetime, decomissioning and circularly of offshore / onshore wind energy systems). A solution of the solution of the solution of the future and the energy and a solution of the solution of the solution of the future and the energy systems of the solution of the solution of the solution of the solution of the solution of the solution of the solution of the solution of the oriented" whereas a bigger focus on offshore balance of plant is needed. Research stilling projects to predict corrosion, durability of cables (dynamic mechanical loads). This topic should be lined to environmental impact as a solution.
	Material durability and protection	 Investigation into system reliability, operational procedures and requirements for air ventilation/water exchange to validate corrosion protection. 	Partially addressed	Partially addressed	Short-term	Priority 2	€2m-€4m	cross-cutting issue.
	Cross-industry agreement and standards	Standardisation of transition piece for monopiles and jackets.	Not addressed	Not addressed				This is not a stand-alone research topic.
	Integrated optimised design	Coupling analyses of substructure and uncertainties of site-conditions (wind, wave, and soll). Combined modelling of technical and economic aspects. Incorporation of grid models.	Not addressed	Partially addressed		Priority 2	£7.m-£4m	This R&I area will be partially addressed by the call dedicated to digital twin and by the call on minimisation of the impacts. A lost of R&D has been done in defining uncertainties, site-conditions data. But this is still an ongoing researc topic that needs continuous funding. For example, a priority should be given to reliability of the data. The integration of lates if elemen parses is also a very important topic flaving done in
	Verification of methods and procedures	Integration of later lifetime phases (e.g. operation) in the design process. Model vs. model and model vs. data comparisons for components and whole system. Weil-founded definition of verification and validation procedures. Model enhancements by means of data integration. Model update, model calibration and system virtualisation Development of a large open-access data bank for validation purposes.	Not addressed	Partially addressed	Short-term	Priority 1	Elm-Eism	ornore; This R&I area will be partially addressed by one call dedicated to digital twin, which is very broad with a limited budget. The first step in this area should be the focus on offshore balance of plant bu it should not be addressed in a cross-sectoral call. It should aslo be linked to the topic of digital win of the turbine.
	Supply chain logistics (decommissioning)	Operating without cranes to provide useful technical export expertise. Identification of necessary equipment and locations for storage and remanufacturing of components. Solutions for direct reuse of materials from concept stage upwards	Not addressed	Partially addressed	Shart-term	Priority 1	Qm-lám	This RAI area will be partially addressed by 2 calls of the WP2023-24. Some sapects of this RAI area can be covered but the call scope is too broad to really tackle all the issues. Because of the increased size of the turbines and components, this is a very important topic. Decommissioning will have to be more and more considered in wind energy projects. This RAI area needs to be rephrased with more research actions. And the funding amount will depend on the definition of technology development topics.
	Additional R&I priorities:	*Defining solutions helping extending the service life. *Integrating windfarm in the balance of plant is a major challenge which is partially addressed for now the optimisation on the materials side to minimise the impact * A bager focus in ended on the interaction with other communits (e.g. Fuhing) an the demonstration of the benefits of windfarms. *Technology intervenents/innovations at the installation phase, new installation methods or processes (e.g. for floating methods for easier deployment). Including noise mitigation, slower hammering, underwater robots, etc.						

Summary sheet of the Pillar 5

				Covered in HEU WP2023-24 calls for	Do we still need funding for this			
Roadmap Pillar	Research action area	Recommended research actions	Covered in HEU WP2021-22 projects?			Priority	Recommended funding amount	Preliminary conclusions
								This R&I area has not been addressed by the calls or the projects.
								This has area has not been addressed by the cars of the projects.
								This is however a crucial topic especially when it comes to standardisation of transport
								methods and assembly and support the development of high precision manufacturing lines of floating platforms for more efficient mass production.
								Funding is still needed especially for calls related to manufacturing tools development,
								mass-production solutions and high productivity tools. There is also a need to reduce materials we use for windfarms (e.g. steel needs, more
		Develop new material qualified for structure elements, mooring lines and electrical cables.						R&D for new materials). If the aim is to develop new tools and equipment, the budget
		 Design and develop post efficient building elements for floating offshore wind turbines. Standardisation of transport methods and assembly. 						for such a call needs to be high. As a comparison the budget of the LIFE50+ project is £10m.
		Support the development of high precision manufacturing lines of floating platforms for more efficient mass						
	Lean production	production.	Not addressed	Not addressed	Short-term	Priority 1	> C 50m	Experts agreed that this R&I area is the highest priority for Pillar 5.
								This R&I area has been partially addressed by 4 projects (BLOW, INFINITE, NEXTFLOAT
								and WHEEL) and 1 calls.
								But the projects focus on the demonstration of one specific technology. Whereas what
								is missing is more a benchmark/validation of design tools at full scale and full-scale
		 Identify best practices for holistic design and optimisation of floating wind energy systems, how to co- optimise the turbines, platform, moorings, and control systems. 						deployment projects with better testing methods to ensure industrialisation of the most competitive solution.
		· Develop probabilistic design methods, especially joint probabilities of operating states (wind/wakes/waves,						Regarding the WP2023-24 call dedicated to the demonstration of innovative floating
		plant control/ operator power commands, faults) and system limits (considering the interactions between components as they operate as a system).						wind concepts: It seems the budget is too low to test and validate different concepts. This is key for the inudstry to identify the most competitive solution and scale it up.
		 Identify plant-scale effects on loads and control. 						This is key for the industry to identify the most competitive solution and scale it up.
		Validation of model tools against full scale measurements and model tests (need for high quality measurement data for which have a scale of the scale of						Funding is also needed for more specific areas such as: demonstration of dynamic
		data for validation, with low uncertainty. This applies both to model test and full scale measurements) to reduced uncertainty of simulation tools.						cables, WTG installation and O&M concepts, scalability of the foundation (even if a lot of projects already validated some models and designs).
		 Facilitate gaining access to full-scale prototype and fleet data, in order to validate system models. 						
		 Development and deployment of experimental facilities that can be used to test and demonstrate designs. Facilitate open access to test results from experimental tests of complicated physical phenomena. 						We need to move from model development to industrialised tools and it is also important to provide access to the data gathered in previous projects (most of the
	Validation of design tools	Validation of new innovative concepts.	Partially addressed	Partially addressed	Short-term	Priority 3		time, companies do not share the relevant information).
		 Development of new materials with required strength and stiffness (e.g. qualification of "new" fibre rope types, such as nylon). 						
		Dynamic interaction taut leg systems and floating wind structure.						
		Development of cost-effective mooring system components, e.g. tensioners and new mooring systems (such						
		as floater-to-floater mooring). • Wind controller assisted mooring (thrust & motion).						This R&I area has been partially addressed by the BLOW and th WHEEL projects.
		Models for dynamic behaviour of fibre ropes, and adaption of simulation tools for global analysis of fibre						
		ropes. • Anchors for multi-axial loading.						In this area we still need to reduce materials, develop new materials and speed-up manufacturing processes.
		 Design tools for installation of innovative anchors (Torpedo, Deepla) for improved installation (faster and 						Maturity of technologies in that area is not that high. We need to fund projects where
		cheaper).						the anchor designs are replicable. Mooring lines and innovative installation aids also
	Mooring and anchors	 Experimental validation for innovation anchors. Assessment of the impact of extreme weather events (earthquakes and storms) on anchor design. 	Partially addressed	Partially addressed	Short-term	Priority 1	C20m-C30m	deserve a specific focus. And these solutions need real scale demonstration in real conditions.
		Validated software for cross sectional analysis.						This R&I area has been partially addressed by the INFINITE project which focusing on
Pillar 5 - Floting wind		Validate and develop cable modelling tools and methods, with regards to loss estimation, harmonics and						innovative aluminium dynamic cable design that is meant to be safer, lighter, cheaper
		transients and long-term performance of new dynamic designs. • Qualify dynamic High Voltage Direct Current (HVDC) cable and assessment of the applicability.						and allows for more standardisation in O&M. The call on HVAC, HVDC and High-Power cable systems also partially addresses this
		Long dynamic infield cables (e.g. bellows, floater-to-floater).						topic but does not focus necessarily on floating wind applications.
		Research on different configurations of dynamic cables with respect to water depth.						
		 New materials, structure and designs (e.g. non-metallic designs for submarine dynamic power cables, cost- effective and reliable bend stiffeners). 						However HVAC or HVDC dynamic cables are still important topics. The balance of plant for floating wind needs significant funding especially considering cables but also
		 Mechanical behaviour of bitumen, and use in cross-sectional structural analyses. 						floating sub-stations. Connectors for floating also need a particular focus.
	Dynamic electric cables	 Use of monitoring data from cable response and environment for on-board cable integrity assessment. Review non-metallic designs for submarine dynamic power cables. 	Partially addressed	Partially addressed	Short-term	Priority 1	£20m.£30m	New materials for dynamic cables still need to be investigated. Funding is needed to develop more mature technologies and for standardisation.
	a provide a rectar to contrast	 Improve the use of model-based control, in combination with advanced sensors like Lidar and wave cameras, 		a contraction of the second	and a second sec			we way the control of the monogene and the statements
		to anticipate load fluctuations and accommodate them in an optimal way.						
		 Analyse side-to-side damping in cases of misaligned wind and waves, and in general counteracting the accumulated cycles and extremes of environmental loading, without sacrificing production. 						
		Test and use fleet operational data to provide the foundation for adaptive, machine-learning algorithms that						
		can supplement or perhaps transcend model-based approaches.						
		 Explore the possibilities and limitations of machine-learning-based control algorithms, especially regarding the relationship between the data available for training and the reliability of the control response under various 						
		normal and abnormal operating conditions.						This R&I area will be partially addressed by the NEXFLOAT project.
	Control methods	Parametrisation of the methodologies to auto-tune controllers.	Partially addressed	Not addressed	Medium-term	Priority 2	C5m-C10m	The issue with this topic is that there will be limited data availability in the short term.

Integrated design process in supply chain	Development of holistic models that can capture the dynamics of the entire system. Assessment of the mechanical path from atmosphere to aerodynamics to structures to moorings. Research into the detorical path from diversa to generator to cables to substation to grid, and the feedback controls at the struture and paint (revis). Incorporation of assembly and missibiliston needs in the glue code of the supply chain. Designs should suit atability and double be optimed for industrating target.	Partially addressed	Partially addressed	Short-term	Priority 1		This Bill area has been partially addressed by the VMREI, project (a major part of the supply chain will be included to develop a model that can capacity the wolds registern) and the INVITE project. But to fully address the topic, those project would need a logger budget. The VMR23-34 cal dedectate to demonstration of innovative floating wind concepts may partially address this point too. Finding biance between CAPCX and OPEX is difficult today. The industry needs to find reviewant OBM strategies, cost effective solutions to manage floating windfarms. More funding is therefore needed to develop some tools that could capture the full pricture (prevence, CAPC), CRPS of relating indicates.
Floating installation, assembly and heavy	Floating to floating motion compensated lifting operation. Adspet stork - Machine Compensated lifting operations. Adspet stork - Machine - Mach	Partially addressed	Not addressed	Short-term	Priority 1		This R&I area has been partially addressed by the BLOW project. But it needs a bigger flours on operations. The following respects that the still relevant today: *floating to floating motion compensation fifting operations *flexible and Rigd Body Dynamic modelling for improved marine operations. *the topic of major components regulation requires large investment in demonstrations and an be guite expensive.
	Develop holistic models of large-scale floating wind power plants that can be used in the design and simulation of plant control algorithm. Increase influence of accumulated turbine control actions on the atmospheric boundary layer, in particular here perturbations to the flow propagate downstream through large plants. Develop reduced-order models capable of predicting these effects in real-time. Develop reduced order models capable of predicting these effects are alored. Develop the operation of the turbines accordingly. Investigate and compare benefits and initiations of possible system architectures, including model-based, adaptive, and data-driven/manifue-learning. Quantify the potentiab benefits of additional sensor data like lidars, as well as short term wind forecasts.	Not addressed	Partially addressed	Medium-term	Priority 2	Sm-C10m	This R&I area has been only partially addressed by the WP2023-24 call dedicated to Integrated wind farm control. Some WP202122 projects may have covered some aspects but not on floating specifically (e.g., wake effect). Floating needs specific calls and projects in this field. Control methods need be be tested in real seconditions.

	The following additional R&I topics need to be taken into consideration:	L
	*Ports infrastructure (that could be tackled more by the innovation Fund?) and the integration of bigger size	L
	turbines (long-term topic) are both crucial topics.	ł
	*O&M solutions, tested in real environment (mid or long term). Big components' replacement should be a	L
	dedicated topic because it needs to be cost-competitive.	L
	*Co-existence: footprint of a floating windfarm is different than bottom fixed. SWe need to investigate	L
	coexistence measures (e.g. with fishermen).	
Additional R&I topics:	*Testing for developping completely new turbine types.	L

Summary sheet of the Pillar 6

 State State For a state State State For a state 	commended research actions art a structure framework programme on wind energy teaching among interested universities, with the wong goals: monte multi-disciplicary teaching of wind energy and the understanding of the whole energy sector; pand the number of undersearce specific programs at European universities; With is also achieved by anding the number of undersearce specific programs at European universities; With is also achieved by anding the number of professors and academic staff actively live/well wind energy research at European events, which is promisely obtained by booting research funding and the enrolment of students in wind energy courses, with a particular focus on the increase of female family: a tructured scholarship programme to attract students from inside and outside the EU to wind energy; a ta structured scholarship programme to attract students from inside and outside the EU to wind energy; a ta structured scholarship programme to attract students from inside and outside the EU to wind energy; a structured scholarship programme to attract students from inside and outside the EU to wind energy; a structured scholarship winds energy, which has a cascading effect on competence in academia, number of fascors and staff involved in wind energy, and consequently crease EU R&I funding programme to attract Students. Curla Actions (MSCA) in wind energy. Crease Guiding opportunities for Marie Elsbolowska: Curla Actions (MSCA) in wind energy.	Covered in HEU WP2021-22 projects?	Covered in HEU WP2023-24 calls for proposals?	Do we still need funding for this research action area?	Priority Priority 1	Recommended funding amount	Preliminary conclusions This R&I area is partially addressed in one WP2021-22 project: the TRAKET project which has a general approach (net wind-specific). This topic is one of the most important priority and is an ongoing research area. The Will needs also dorigen all the time, requirement are not the same due to ongoing technology development. Examples of some specific topic: development of good wind energy curriculum across Europe, repository of the skills needs, and catagoor of infratalancture for entime teaching. Trainnurs and EAWE Could tackle those topics. This R&I area has not been addressed by the projects or by the callis
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- Sta harmonise wind energy - Sta Europe - Pro- Pro- also - In - In - In - In - In - In - In - In	ant a structured scholarship programme to attract students from inside and outside the EU to wind energy; oxide funding for a detailed study on student enrolment and graduation across Europe scheme. Interest EU R&I funding in wind energy, which has a cascading effect on competence in academia, number of fessors and staff involved in wind energy, and consequently on education.		Not addressed	Short-term	Priority 1	€20m-€30m	curriculum across Europe, repository of the skills needed, more support in mobility of the students and support of infrastructure for online teaching. Erasmus+ and EAWE could tackle those topics.
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Europe Pro	crease EU R&I funding in wind energy, which has a cascading effect on competence in academia, number of festors and staff involved in wind energy, and consequently on education. crease funding opportunities for Marie Sklodowska-Curie Actions (MSCA) in wind energy.		Not addressed	Short-term	Priority 1	€20m-€30m	online teaching. Erasmus+ and EAWE could tackle those topics.
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• Ini • Ini proj	crease funding opportunities for Marie Skłodowska-Curie Actions (MSCA) in wind energy.						It is again an ongoing research area which needs continuous funding
• Ini proj							Some activities are happening already in Marie Skłodowska-Curie Actions (e.g. ADOreD project) but we still need support for wind
proj							specific education and training (keeping in mind that PhD students
	ects to improve existing education-by-research.						can not be hired through Horizon Europe Research & Innovation
	and post-doc positions, to boost the number of top researchers pursuing academic careers in wind energy,						Actions and the costs of their education are usually also not covered
	h the effect of increasing research and competence on the topic at European universities.	Not addressed	Not addressed	Short-term	Priority 2	€5m-€10m	by the EU).
							This R&I area is partially addressed by 3 projects (TRANSIT, SKILLBILI
							and RES4CITY). These projects will focus on general programmes for
• Im	nolement a structured academia-industry framework programme (similar for example to the International						upskilling activities in the field of clean energy technologies, lifelong
							learning process, upskilling and reskilling activities, mapping of the
							knowledge gap, training approach to revamp industry-academic
							curricula, online platform for the innovative and interactive
							multidisciplinary programme from educational campaigns to hands-
							on courses.
							However these projects are not specifically dedicated to wind energy. We still need fudning for wind-specific educational and
							energy. We still need tudning for wind-specific educational and training programmes and perhaps an EU coordinated appoach, in
							particular for reskilling aspects.
							More focus is also needed on education programmes on social and
							environmental sciences in collaboration with the industry. Joint
							collaboration should not be limited to the wind industry: other
mia-industry educational train	ning, for example every year at the WindEurope annual						potential stakeholders such as data science companies, fishing
s ever	nt.	Partially addressed	Not addressed	Medium-term	Priority 2	€5m-€10m	communities, etc should be involved.
	Enn fail - D upp - Id - P - P - The -	following goak: Define the required skillsets now and in the future, and update them based on the development of technology. - Identify skills goas with respect to per competitors outside of Europe; - Promote industry-academia collaboration in training (at the BS, MS, PS, Docontinuing develoation (point secondary) and professional levels); - Promote and help to implement joint educational programmas; - Identify needs for treating of the verofrors, of nearming bu proposing and coordinating ad hoc continuing education activities; - Identify needs to retraining of the verofrors, of nearming bu proposing and coordinating ad hoc continuing education activities; - Identify news to retain trained and skilled workforce; and - Increase the attractiveness of the sector for women.	Integry Agency (EA) Word Technology Collaboration Programme (TCP) Task) on education and training, with the following goals: - Befline the required shifts now and in the future, and update the based on the development of technology - - Identify shifts gaps with respect to peer competitors outside of Europe; - Homote Industry scademic additionation in training (at the BSC, MSC, PRO, continuing education (point secondary) and protessional levels); - Promote Industry scademic additionation in training (at the BSC, MSC, PRO, continuing education (point secondary) and protessional levels); - Advantary and protessional additionation in training of the work-ratio activities; - Identify ways to train trained and shifted work/rece; and - Increase the attractiveness of the sector for women. - Advantary and the included in this PIIIsr - The fact that we will have more and more tubines in our landcaps means we will need more funding for reservice hous als negators exercits constituenes applies to the coremonutus leg or, - Somoutury engagement activities are	Renergy Agency (EA) Word Technology Collaboration Programme (TCP) Task) on education and training, with the following goals: Interpret of the inter	Integra, Agency (ILA) Word Exchology Collaboration Programme (TCP) Task) on education and training, with the following optic: Integra, Agency (ILA) Word Exchology Collaboration Programme (TCP) Task) on education and training, with the following optic: Integrating the provide integrating integrated the provide the provide integrate the prov	In any Agency (IEA) Word Technology Collaboration Programme (TCP) Task) on education and training, with the following gots: In any Agency (IEA) Word Technology Collaboration Programme (TCP) Task) on education and training, with the following gots: In any Agency (IEA) Word Technology Collaboration Programme (TCP) Task) on education and training, with the following gots: In any Agency (IEA) Word Technology Collaboration Programme (TCP) Task) on education and training, with the field with programme (IECP) Task) on education (IECP) in the standard in the following gots: In any Agency (IEA) Word Technology Collaboration Programme (IECP) Task) on education (IECP) in the standard in the following gots: In any Agency (IEA) Word Technology Collaboration Programme (IECP) Task) on education (IECP) in the standard in the following gots: In any Agency (IEA) Word Technology Collaboration Programme (IECP) Task) on education (IECP) and the standard in the following got the workform, for example to programme, in additional Word Technology Collaboration Programme, in additional Word Technology Collaboration (IECP) and the standard in the following got the workform, for example to reproduce and addition workform; additional Word Technology Collaboration Technology Collaboration (IECP) and the standard in the following end condinating ad hoc continuing addressed Notaddressed Notaddressed Notaddressed Notaddressed Notaddressed Notaddressed Notaddressed Notadressed Notadressed <t< td=""><td>handbarty educational rescription transfer to transfer to the stature and lipitist move and in the future, and lipitist move and and lisited workform, for example to proposed and coordinating adhec continuing lipitist move and how softwards in the future, and lipitist move and and lisited workform; downed lipitist move and and lisited workform; downed lipitist move and and lisited workform; downed lipitist move and an operation in the future lipitist move and an operation in the future in the future lipitist move and an operation in the future in the future lipitist move and and move and move</td></t<>	handbarty educational rescription transfer to transfer to the stature and lipitist move and in the future, and lipitist move and and lisited workform, for example to proposed and coordinating adhec continuing lipitist move and how softwards in the future, and lipitist move and and lisited workform; downed lipitist move and and lisited workform; downed lipitist move and and lisited workform; downed lipitist move and an operation in the future lipitist move and an operation in the future in the future lipitist move and an operation in the future in the future lipitist move and and move