

DEVELOPING ZERO WASTE WIND TURBINE BLADES WITH SUSTAINABLE MATERIALS

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LM Wind Power

A leading blade supplier to the wind industry





13 blade factories



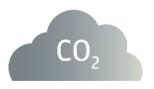
13,233 People worldwide



1/5 turbines in the world have LM Wind Power blades



Global capacity and supply chain



251 million metric tons of CO₂ mitigated



241,000 blades produced since 1978

Sustainability is about enhancing enterprise value



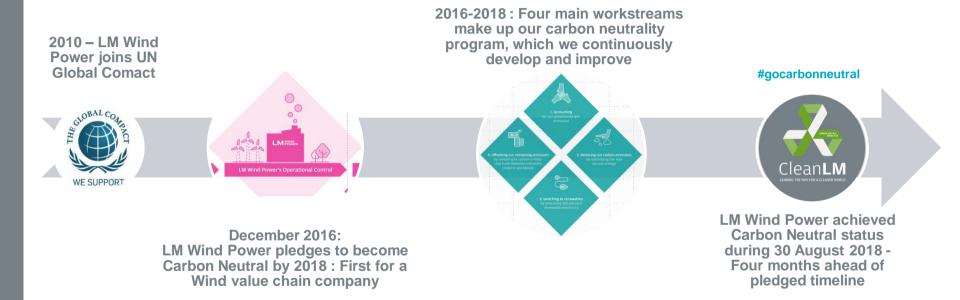


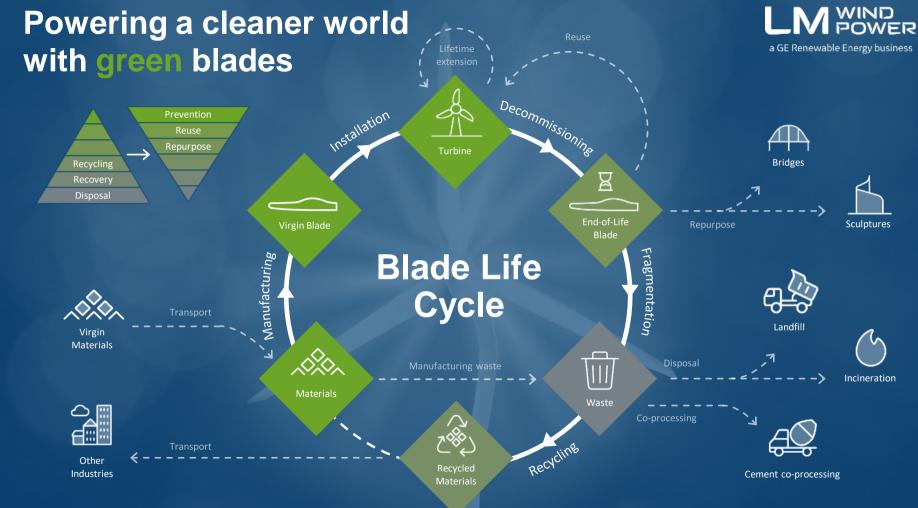
- Drive operational excellence
- Exceed customer expectations
- » Reduce costs
- » Improve safety
- » Differentiate our brand
- » Improve reputation with key stakeholders
- » Reduce risk
- » Motivate and engage employees



Carbon Neutral Journey... We chose to lead, Not follow

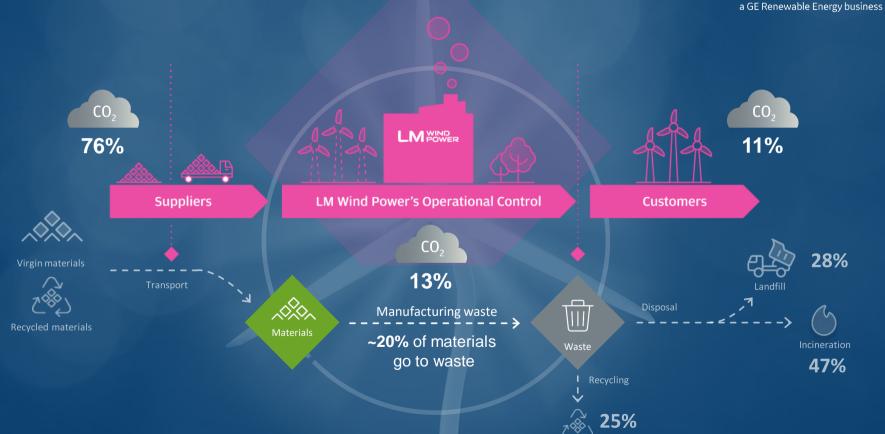






Reducing up- and downstream impacts





Sustainable materials at the core – From a plastic bottle to a wind turbine blade



Developing new materials requires long-term investment in R&I and close collaboration with suppliers

Balsa wood

How can we keep the properties of balsa, without the drawbacks? (seasonality, supply chain risks, using virgin materials)

PET

2017: First 40+ meter blade with full PET foam as the core material

2020: 60% of core material in LM blades is PET



Recycled PET (R-PET)





2018: 2019: 11% 54% R-PET R-PET

2020: **79%**

R-PET

Engaging with suppliers to increase recycled content reduces risks in our supply chain **and** improves sustainability of our products

ZEBRA (Zero wastE Blade ReseArch) project – Circular economy must link the full value chain





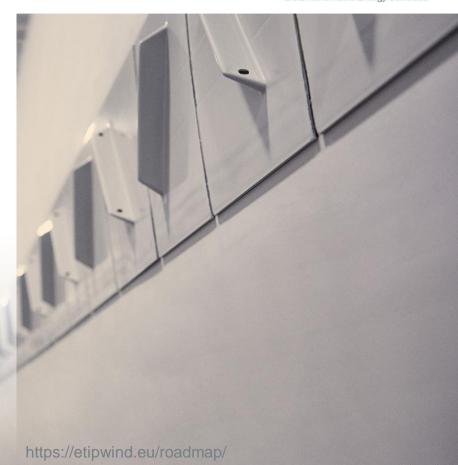
Cross-sector partnerships and new value chains are required to realize the potential of manufacturing and material innovations in a circular economy





Towards a 100% sustainable wind energy sector Recommended research actions

- Mapping and evaluation of sustainable material system potential suitable for use in manufacture of wind turbine blades.
- Development of new high-performance materials matching or outperforming current state of the art materials for wind turbine blades and securing full sustainable and easily recyclable blades at end of life.
- Demonstration of the new developed materials in sustainable design of wind turbine blades.





Thank you for your time!





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